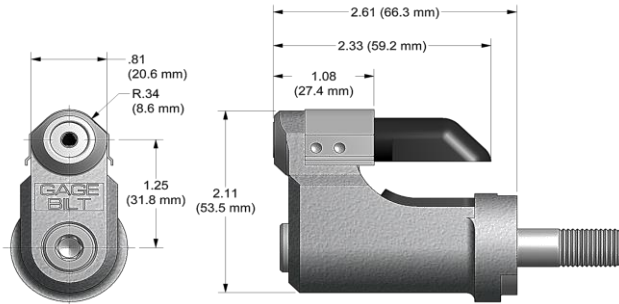
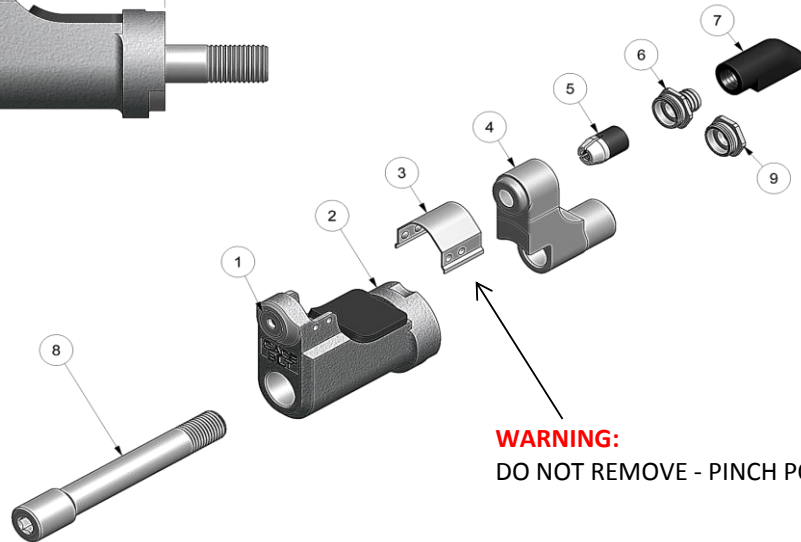


NOSE ASSEMBLY DATA SHEET



CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!



WARNING:

DO NOT REMOVE - PINCH POINT

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



*Use Adapter No. 751206 (-8 aluminum only).

**Use Adapter No. 353206.

***Use Adapter No. 751206 with 713152 stroke limiter.

REV. 2/18

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions@gagebilt.com / www.gagebilt.com

Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 5/32", 3/16" & 1/4" Ø		MS90353S & U & MS90354S & U MS21140S & U & MS21141S & U "U" TYPE BLIND BOLT WITH DRIVE WASHER		GB206-500(A)	
				Alternate Tools: *GB752, **GB745 & ***GB713	
Ref. No.	Qty.	Description	UBB05-206H-27OS	UBB06-206H-27OS	UBB08-206H-27OS
1	1	Anvil Insert	15598	16026	18009
2	1	Anvil Assy (Inc. #1)	13330	11320	11321
3	1	Guard	60426	60426	60426
4	1	Collet	20722	20722	20722
5	1	Super-Grip Jaw Assy	30544-S2	30655-S8	30863-S4
6	1	Barbed Retainer	70569	70569	70569
7	1	Deflector	61107	61107	61107
8	1	Drawbar	71141	71141	71141
9	1	Cap	70571	70571	70571