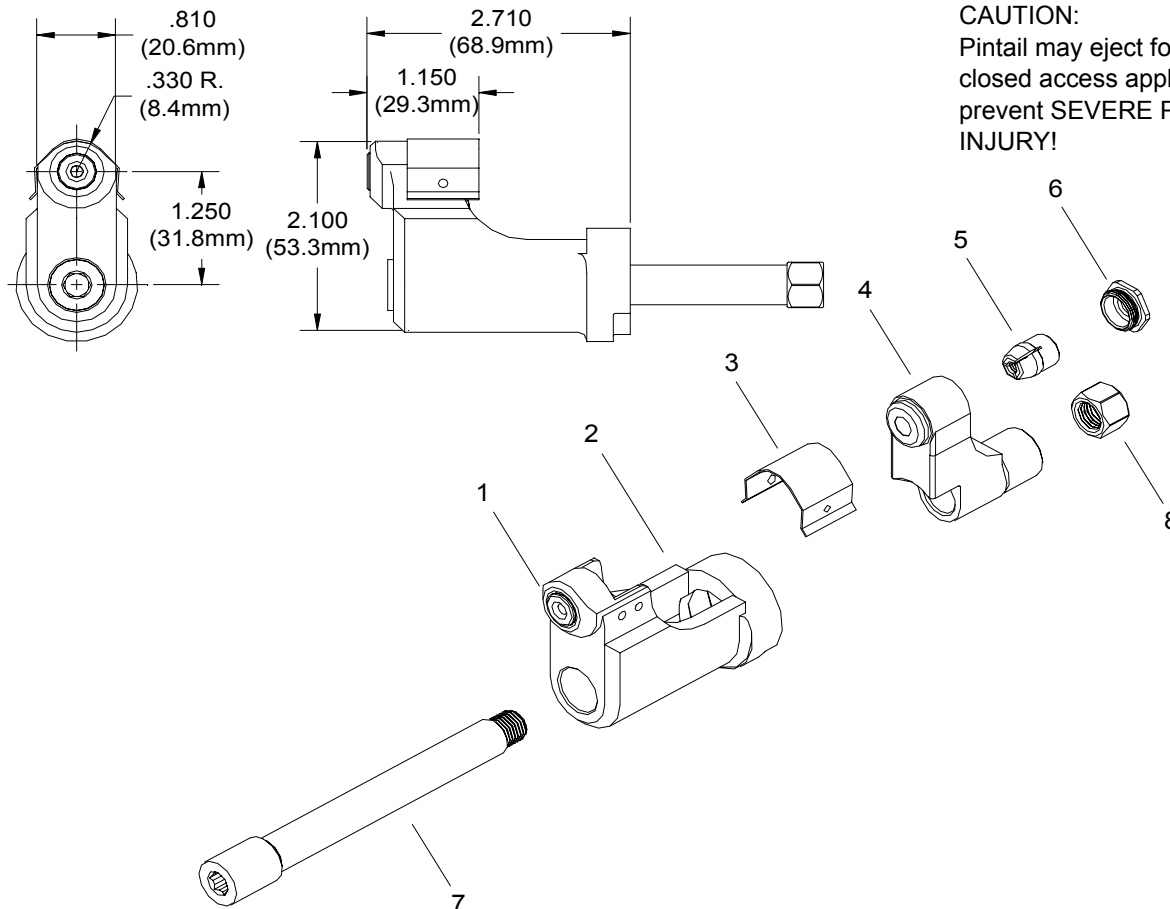


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. Use for closed access applications only to prevent SEVERE PERSONAL INJURY!

ASSEMBLY INSTRUCTIONS:

On front of GBP204 Installation Tool remove screw and stop. With collet placed in anvil, install on tool. Slide drawbar thru anvil and collet. Screw nut on rear of draw bar. Screw draw bar into piston until it stops. Replace screw and stop on tool.



*Use Adapter No. 751204.

**Use Adapter No. 353204.

***Use Adapter No. 751204 with 713152 stroke limiter.

4/08 Rev. 12/09

GAGE BILT
MADE IN U.S.A.

GAGE BILT PRODUCTS CORP.

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Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 5/32", 3/16" & 1/4" Ø		MS90353 & MS90354 MS21140 & MS21141 "U" TYPE BLIND BOLT WITH DRIVE WASHER		GBP204	
				Alternate Tools: *GBP752F, **GBP745D & ***GBP713D	
Ref. No.	Qty.	Description	UBB05-204C-27OS	UBB06-204C-27OS	UBB08-204C-27OS
1	1	Anvil Insert	10181-5	10181-6	18837
2	1	Anvil Assembly (Inc. #1)	11319	11320	11321
3	1	Guard	60426	60426	60426
4	1	Collet	20722	20722	20722
5	1	Super-Grip Jaw Assembly	30545-S2	30655-S2	30863-S2
6	1	Cap	70647	70647	70647
7	1	Drawbar	71116	71116	71116
8	1	Nut	71114	71114	71114