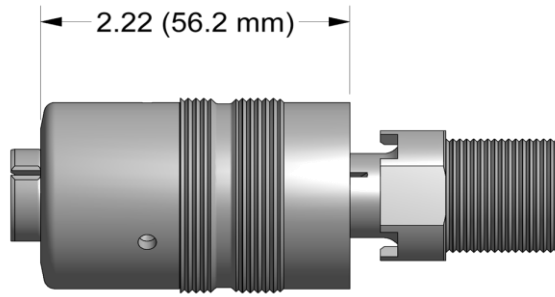
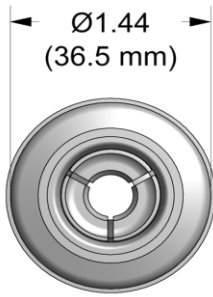


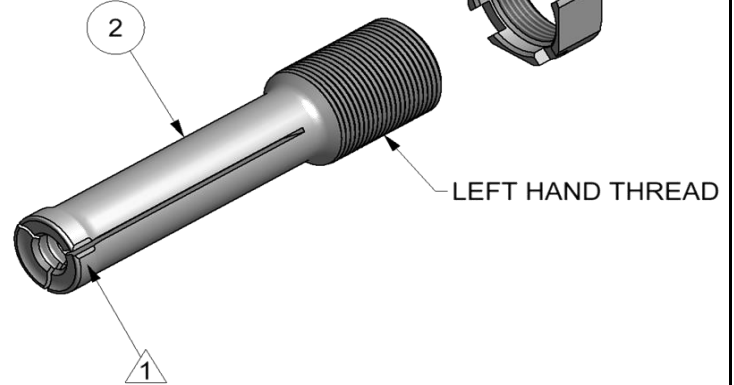
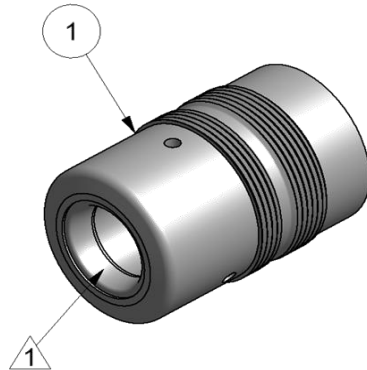
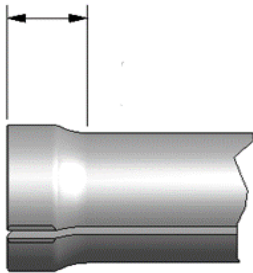
NOSE ASSEMBLY DATA SHEET



WARNING:

EXPOSED MOVING PARTS. KEEP HANDS OFF DURING OPERATION TO PREVENT PERSONAL INJURY.

- 1 APPLY LOCTITE® C5-A® ANTI-SIEZE LUBRICANT (408183) OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE DIAMETER OF ANVIL.



ASSEMBLY:

Notes:

1. Thread nut (3) onto puller (2) as shown in dimensional view..
2. Thread assembled puller (2) in tool's end cap.
3. Collapse puller and tighten nut (3) using wrench part # 200160. (Shipped with tool).
4. Install anvil assy. (1) over puller (2) and thread into tool's piston.
5. Tighten anvil assy using a spanner wrench.

DISASSEMBLY:

Reverse assembly instructions.



6/21 REV 10/24

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions@gagebilt.com / www.gagebilt.com

Type:			Fasteners:	Recommended Tool: GB20SF
Self-Releasing			Bobtail® Lockbolt 1/2" Diameter	
Ref. No.	Qty.			BOB16-20SF-10
1	1	Anvil Assembly		11634
2	1	Puller		31615
3	1	Nut		72007

BOBTAIL® IS A REGISTERED TRADEMARK OF HOWMET AEROSPACE. LOCTITE® AND C5-A® ARE REGISTERED TRADEMARKS OF HENKEL CORPORATION U.S.A.