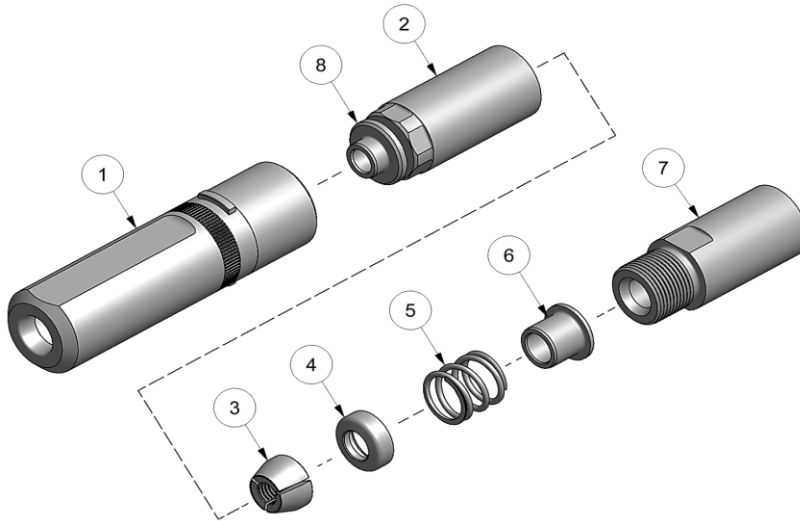
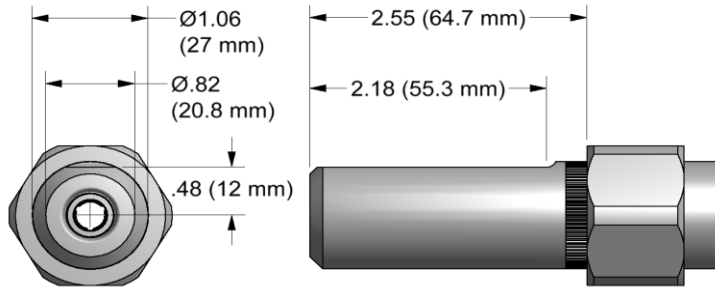


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet assy (2) and extension-collet (7) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 5-6 to attach to tool.
 - Place extension-collet (7) on a table with threads facing upward.
 - Slide spring (5) around sleeve (6) then place follower (4) onto opposite end of spring (5).
 - Stack assembled follower (4), spring (5) and sleeve (6) onto standing extension-collet (7). Place jaw set (3) onto top of follower (4). (See exploded view).
 - Slide collet assy (2) over stacked assembly and hand tighten. Tighten assembled collet (2) to extension-collet (7) using flats provided per note "B" above.
 - Thread assembled collet and extension-collet to piston on tool using flats provided and hex key in rear of piston on tool.
 - Slide retaining nut over ears on anvil (1) (Note: retaining nut stop not used on self releasing nose assemblies) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

11/97 Rev. 3/25

*Anvil Assembly includes 35308 retainer.

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Type:		Fastener:	Recommended Tool:
Self-Releasing 5/16" Ø		NAS Shear and Tension Pull Type Lockbolts, C6L® and GP® Lockbolts	GB745
			Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	NAS10-353B-23
1	1	*Anvil Assembly	11058
2	1	Collet Assembly (Incl. #8)	21046
3	1	Jaw Set	31031
4	1	Follower	41223
5	1	Spring	51214
6	1	Sleeve	61216
7	1	Extension-Collet	71219
8	1	Release & Ejector (Included with #2)	81014

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