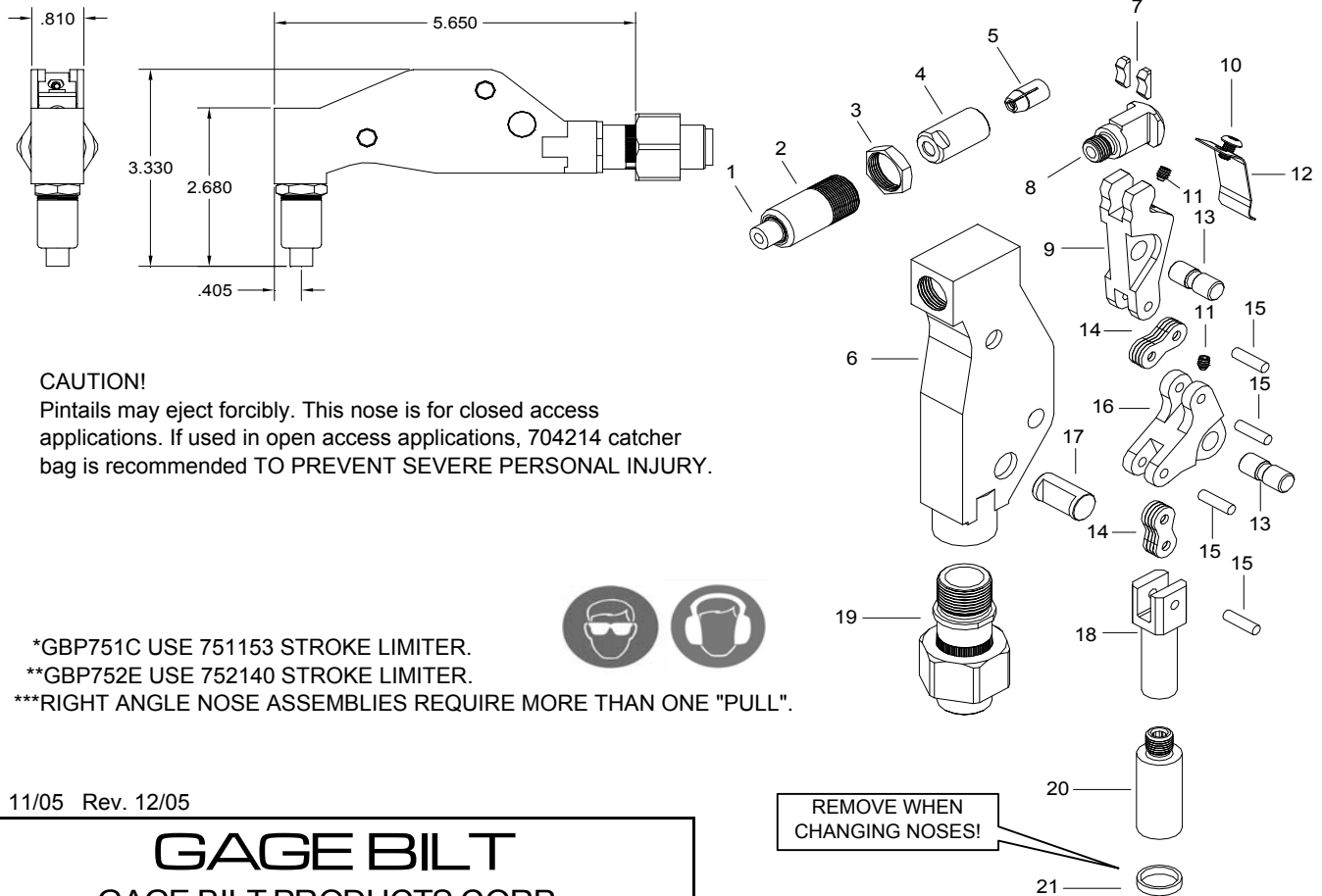


NOSE ASSEMBLY DATA SHEET



CAUTION!

Pintails may eject forcibly. This nose is for closed access applications. If used in open access applications, 704214 catcher bag is recommended TO PREVENT SEVERE PERSONAL INJURY.

*GBP751C USE 751153 STROKE LIMITER.

**GBP752E USE 752140 STROKE LIMITER.

***RIGHT ANGLE NOSE ASSEMBLIES REQUIRE MORE THAN ONE "PULL".



11/05 Rev. 12/05

GAGE BILT

GAGE BILT PRODUCTS CORP.

14500 Barber Drive (586) 771-7664
Warren, Mi 48088 (586) 771-2665 Fax
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Type:		Fasteners:	Recommended Tool:
Single Action 10-32 Ø		GROUNDING STUD M83454 BACS53B1EA1/2	*GBP751C
			Alternate Tool: **GBP752E
No.	Qty.	Description	GS10-752-54RA
1	1	Nose Tip	11049
2	1	Sleeve	10115
3	1	Jam Nut	70411
4	1	Collet	20513
5	1	Super-Grip Jaw Assy	30656-S5
6	1	Frame	75310
7	2	Shoe Bearing	75311
8	1	Collet Bolt	70443
9	1	Lever	75313
10	1	But. Hd Screw	402471
11	2	Set Screw	75315
12	1	Guard	75316
13	2	Pivot Pin	75317
14	8	Link	75318
15	4	Link Pin	75319
16	1	Bell Crank	75320
17	1	Guide Pin	75321
18	1	Drawbolt	75322
19	1	Adapter Assembly	70459
20	1	Collet Assembly	70444
21	1	Spacer	70462

REMOVE WHEN
CHANGING NOSES!

ATTACHMENT:

Screw collet adapter (20) and spacer (21) onto head piston adapter fitting (19) into nose adapter and hand tighten nut. Nose assembly should rotate if stop is properly aligned when tightening.

DISASSEMBLY AND ASSEMBLY

Disassembly:

Loosen jam nut (3) and remove sleeve (2). Unscrew collet (4) which contains jaws from collet bolt (8).

Remove screw (10) and guard (12). Remove 2 set screws (11) and push out 2 pivot pins (13) to permit removal of linkage. Shoe bearings (9) and collet bolt (8) will disengage from lever (9).

Remove 4 link pins (15) to disassemble lever (9), links (14), bell crank (16) and drawbolt (18).

Remove guide pin (17) from frame (8). Adapter fitting (19) is secured to frame with loctite and need not be removed unless damaged.

Reassembly:

Reverse the procedure. Linkage, consisting of lever (9), links (14), bell crank (16) and drawbolt (18) should be assembled as a subassembly before inserting lever (9) into shoe bearings (7) and collet bolt (8). This complete subassembly may then be inserted into frame (6) and retained by guide pin (17) and pivot pins (13).