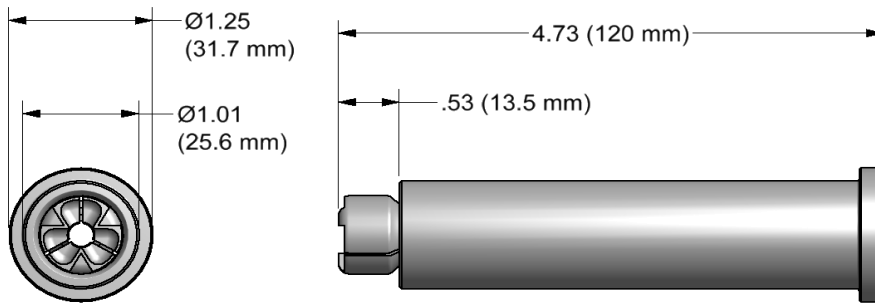


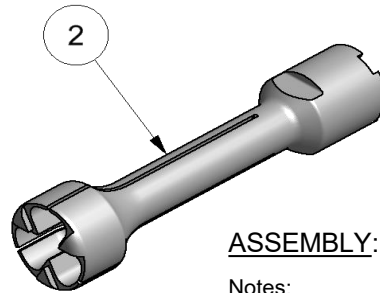
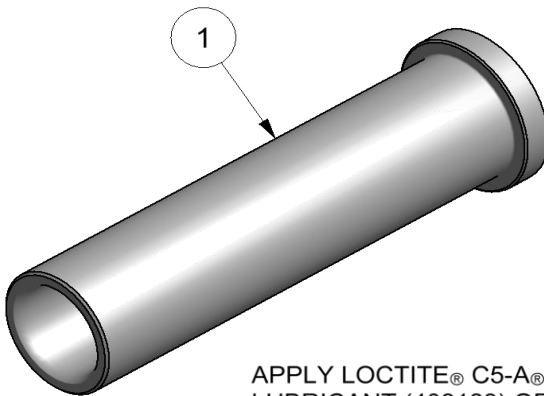
NOSE ASSEMBLY DATA SHEET



WARNING:

EXPOSED MOVING PARTS. KEEP HANDS OFF DURING OPERATION TO PREVENT PERSONAL INJURY.

APPLY LOCTITE® C5-A® ANTI-SEIZE LUBRICANT (408183) OR EQUIVALENT TO OUTSIDE OF PULLER SPLITTER CUTTER AND INSIDE DIAMETER OF ANVIL SPLITTER CUTTER.



ASSEMBLY:

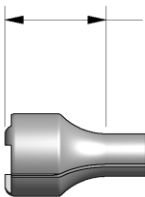
Notes:

- A. Apply Vibra-tite® p/n/ 405125 to threads on anvil (1) and allow it to set 20 minutes prior to assy.
 - B. If nose assy is assembled as it is when purchased new, follow steps 1-2 to attach to tool.
1. Thread puller-splitter cutter (2) into piston on tool.
 2. Slide anvil-splitter cutter (1) over puller-splitter cutter (2) and attach to installation tool.

DISASSEMBLY:

Reverse assembly instructions.

APPLY LOCTITE® C5-A® ANTI-SEIZE LUBRICANT (408183) OR EQUIVALENT TO OUTSIDE DIAMETER OF PULLER SPLITTER CUTTER AS SHOWN TO KEEP FROM WEARING AGAINST THE ANVIL SPLITTER CUTTER



1/25 REV 3/26

GAGE BILT
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solutions1@gagebilt.com / www.gagebilt.com

Type:		Collars:		Recommended Tool: PB2500N
Self-Releasing 1/4"Ø		Aluminum Bobtail® Collars Aluminum Neobolt® Collars		
Ref. No.	Qty.	Description		BOB08-PB2500-46CC
1	1	Anvil-Splitter Cutter		18062
2	1	Puller-Splitter Cutter		38002

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