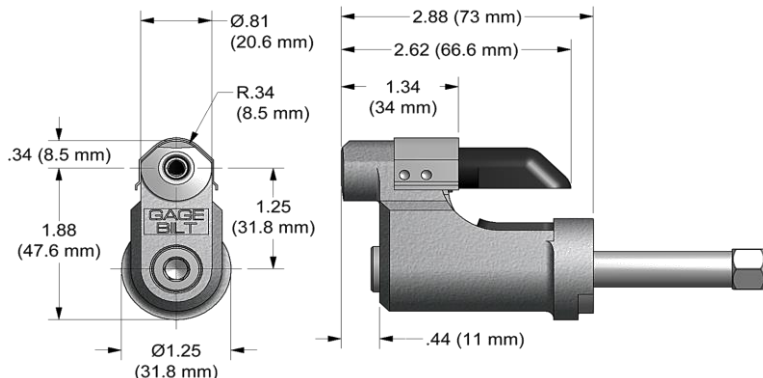


NOSE ASSEMBLY DATA SHEET

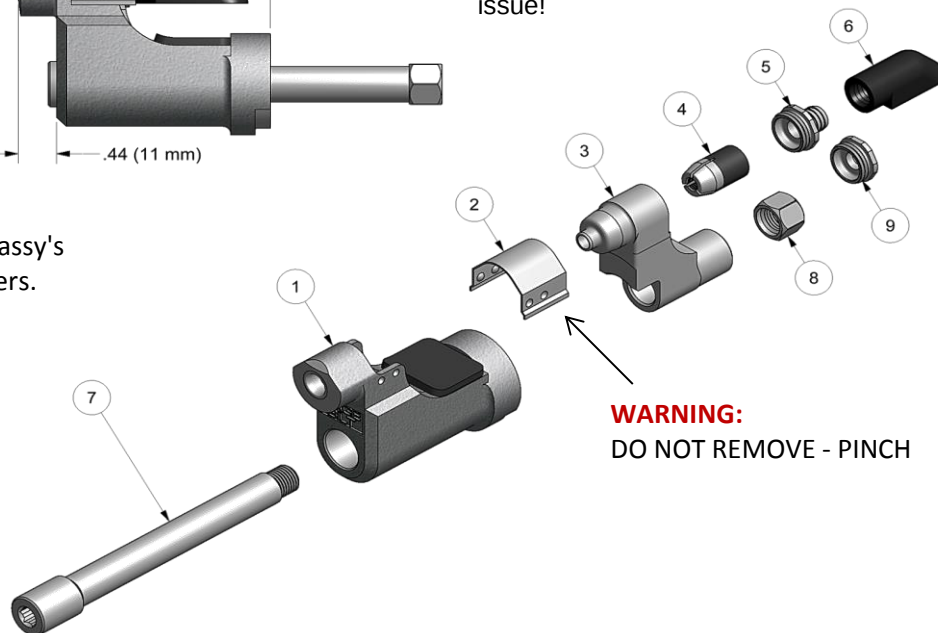


NOTE:

Blue logo designates nose assy's for lightweight GP® fasteners.

CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!



WARNING:

DO NOT REMOVE - PINCH

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Thread nose assy to tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar.
6. Connect tool to power source. Cycle the tool to rear position. While holding actuator down, disconnect tool from power source.
7. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on drawbar. Replace screw and stop on tool.
8. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



*Use Adapter No. 751204.

**Use Adapter No. 353204.

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GAGE BILT

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 5mm Ø		MGP® Lockbolt	GB204/GB204A
			Alternate Tools: *GB731 & **GB745
Ref. No.	Qty.	Description	MGP5-204D-300S
1	1	Anvil Assy (Inc. 61108 Rubber Guard)	15575
2	1	Guard	60426
3	1	Collet	26618
4	1	Super-Grip Jaw Assy	30669-S2
5	1	Barbed Retainer	70654
6	1	Deflector	61107
7	1	Drawbar	71116
8	1	Nut	71114
9	1	Cap	70655