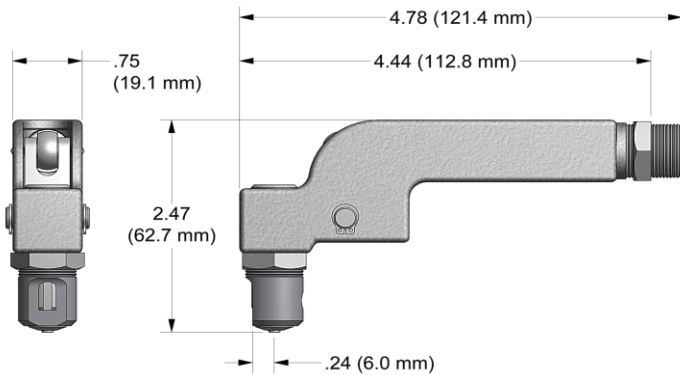


NOSE ASSEMBLY DATA SHEET



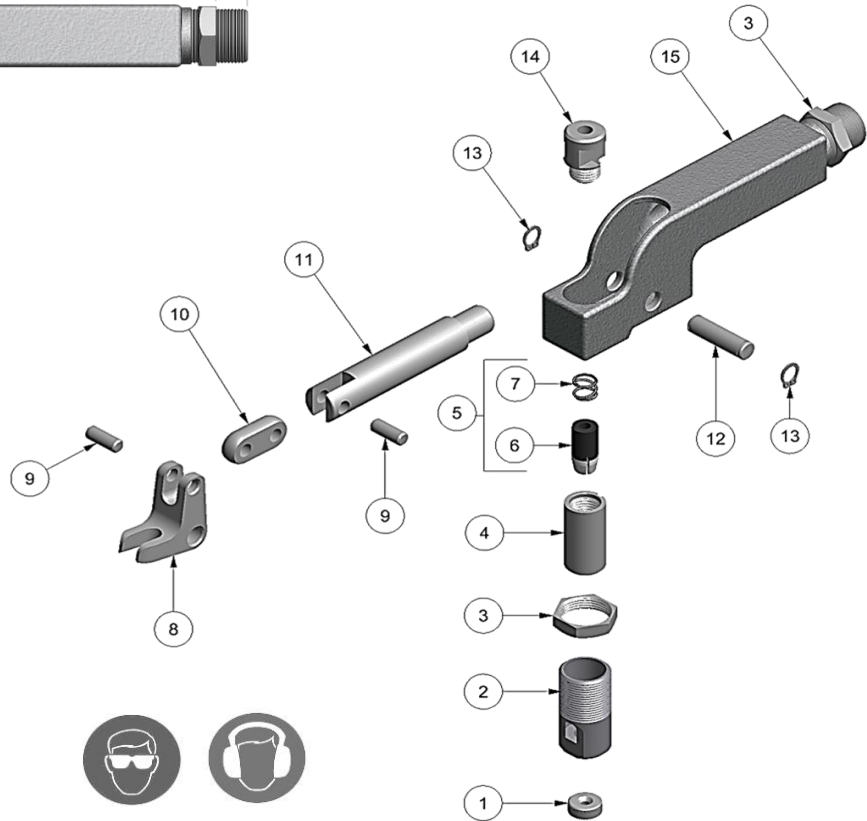
CAUTION:

Pintail may eject forcibly. Use for closed access applications only to prevent SEVERE PERSONAL INJURY!!

Attachment Instructions

Using your index finger press the 70309 closier cap completely down into the nose assembly. While continuing to hold the closier cap down, thread the nose assembly completely onto tool. Position nose assembly to the desired position and lock in place using 70411 locknut.

- Consult Gage Bilt for all other alternative tool options.



8/06 REV 10/25

Covered Under Patent No. 5,029,881

*Use 3/16 Ø Self-Plugging aluminum maximum

GAGE BILT
MADE in USA

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Type: Single Action Non Self-Releasing			NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	Recommended Tool: *GB715		
1/8, 5/32 & 3/16 Ø				Alternate Tools: *GB51		
Ref. No.	Qty.	Description	SMLS04- 715B-44RA	SMLS05- 715B-44RA	SMLS06- 715B-44RA	
1	1	Insert	10485	15596	16023	
2	1	Holder-Anvil	10786	10786	10786	
3	2	Locknut	70411	70411	70411	
4	1	Collet	20401	20401	20401	
5	1	Jaw Assy (Inc. 6 & 7)	30418-A1	30529-A1	30633-A1	
6	1	Super Grip Jaw Assembly	30418-S6	30529-S5	30633-S14	
7	1	Spring	50306	50306	50306	
8	1	Pivot	70304	70304	70304	
9	2	Link Pin	70305	70305	70305	
10	1	Link	70306	70306	70306	
11	1	Drawbolt	70307	70307	70307	
12	1	Pivot Pin	70308	70308	70308	
13	2	Retaining Ring	400987	400987	400987	
14	1	Closier Cap	70309	70309	70309	
15	1	Housing	10338	10338	10338	

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