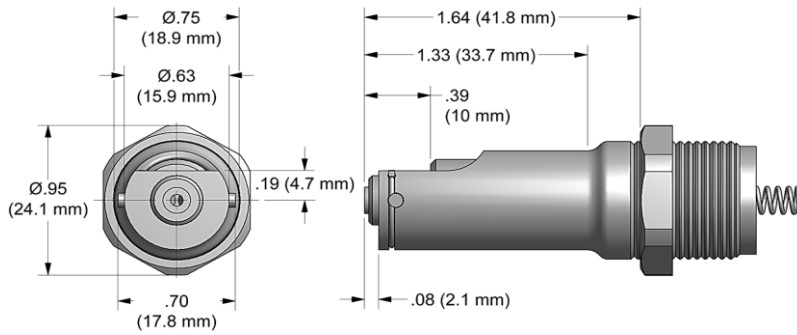


# NOSE ASSEMBLY DATA SHEET



## ASSEMBLY:

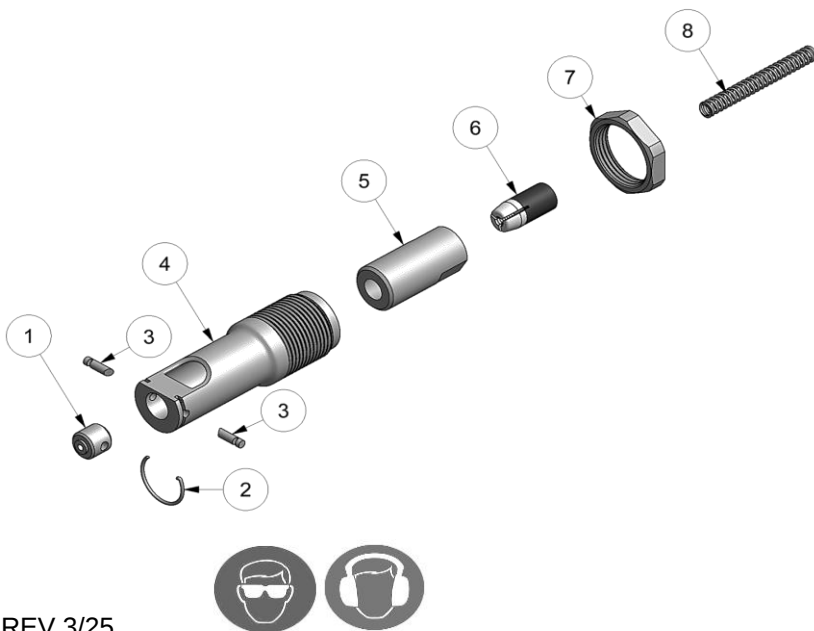
### Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. If nose assy is assembled as it is when purchased new, follow steps 5 - 6 to attach to tool.

1. Insert super grip jaw assy (6) into collet (5).
2. Drop spring (8) in collet (5) flush against rear of super grip jaw assy (6) and set aside.
3. Place anvil-insert (1) in anvil holder (4) aligning holes in anvil-insert (1) with holes in anvil holder (4). See exploded view for reference.
4. Place ratchet pins (3) into the anvil holder (4) holes provided leaving enough room to install retaining ring (2) into groove on anvil holder (4) and into ratchet pin (3) groove. Squeeze ratchet pins (3) into anvil holder (4).
5. Tighten assembled collet (5) to piston on tool using flats provided.
6. Slide anvil holder (4) over assembled collet (5) and tighten locknut (7) to tool.

## DISASSEMBLY:

Reverse assembly instructions.



REV 3/25

# GAGE BILT

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| Type:<br>Single Action<br>Non Self-Releasing |      |                         | Fasteners:<br>NUT PLATE RIVETS<br>MS20600 SERIES<br>CCR224/264/274<br>MS/9SP/PT<br>BACR15CC/CF/DA/DR |            | Recommended Tool:<br>GB704 |            |
|----------------------------------------------|------|-------------------------|------------------------------------------------------------------------------------------------------|------------|----------------------------|------------|
| 3/32", 1/8", 5/32" & 3/16" Ø                 |      |                         |                                                                                                      |            |                            |            |
| Ref. No.                                     | Qty. | Description             | 3C-704A-16                                                                                           | 4C-704A-16 | 5C-704A-16                 | 6C-704A-16 |
| 1                                            | 1    | Anvil Insert            | 10383                                                                                                | 10384      | 10385                      | 10386      |
| 2                                            | 1    | Ratchet Pin Spring      | 50302                                                                                                | 50302      | 50302                      | 50302      |
| 3                                            | 2    | Ratchet Pin             | 15504                                                                                                | 15503      | 15501                      | 15501      |
| 4                                            | 1    | Anvil Holder            | 13461                                                                                                | 13461      | 13461                      | 13461      |
| 5                                            | 1    | Collet                  | 20334                                                                                                | 20334      | 20334                      | 20334      |
| 6                                            | 1    | Super Grip Jaw Assembly | 30314-S10                                                                                            | 30418-S2   | 30529-S1                   | 30633-S3   |
| 7                                            | 1    | Nut                     | 70104                                                                                                | 70104      | 70104                      | 70104      |
| 8                                            | 1    | Spring                  | 70109                                                                                                | 70109      | A-1495                     | A-1495     |

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.