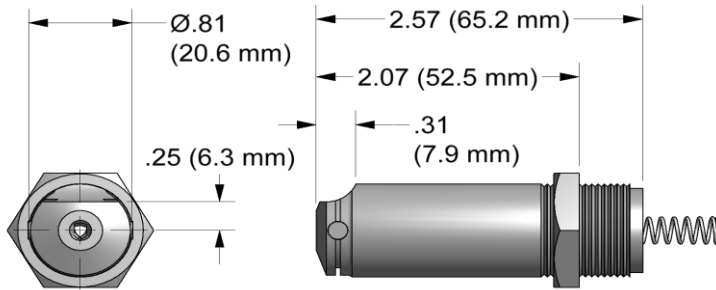


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

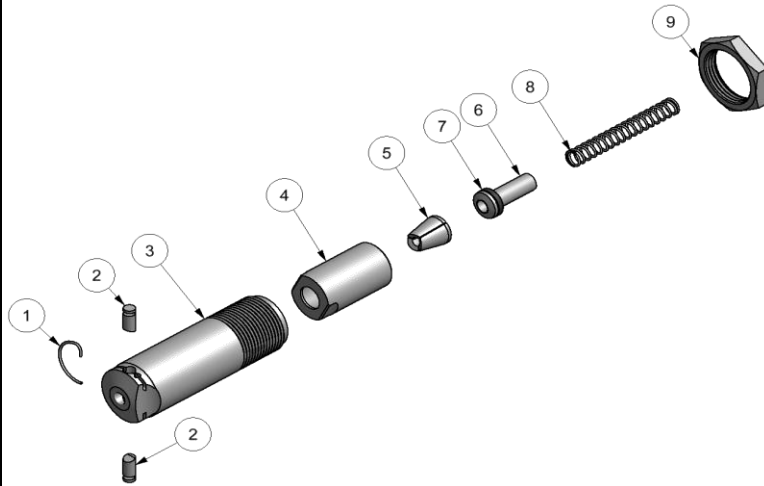
Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

- Slide o-ring (7) over follower (6) then slide follower (6) thru spring (8) i.d.
- Insert assembled spring (8) and follower (6) into piston i.d. on tool. Then insert jaws (5) into rear of collet (4). (Note directions in exploded view).
- Place assembled collet (4) over follower (6) and spring (8) and thread and tighten to piston on tool using flats provided.
- Place anvil (3) with attached jam nut (9) over assembled parts and thread anvil into head cylinder of tool snugly. Tighten jam nut (9) to face of tool.

DISASSEMBLY:

Reverse assembly instructions.



Rev. 8/22

GAGE BILT
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Type:			Fastener:	Recommended Tool: GB744
Non Self-Releasing 1/4" Ø			NAS9301-NAS9312 M7885 BACR15FP/FR BACR15GF/GK & NAS1900U SERIES	
Ref. No.	Qty.	Description		08MAX-744-20
1	1	Retaining Ring		70101
2	2	Stem Stop		70102
3	1	Anvil		10869
4	1	Collet		20842
5	1	Jaw Set		30824
6	1	Follower		40807
7	1	O'Ring		A-720
8	1	Spring		50806
9	1	Jam Nut		70821