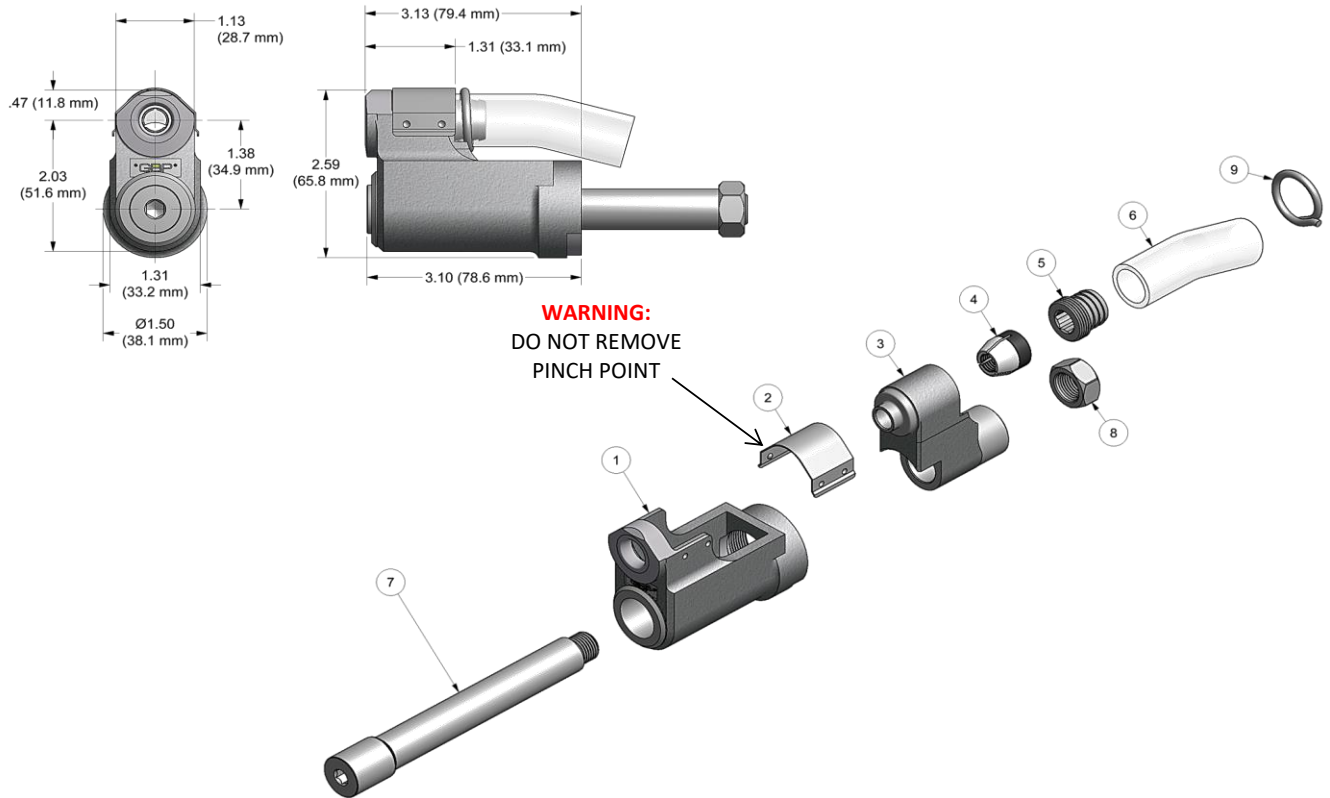


NOSE ASSEMBLY DATA SHEET



ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Thread nose assy to tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar.
6. Connect tool to power source. Cycle the tool to rear position. While holding actuator down, disconnect tool from power source.
7. Using a 1/4" hex wrench and a 3/4" socket wrench, tighten nut on drawbar. Replace screw and stop on tool.
8. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



1/20 REV 10/25

*Use Adapter No. 745205 with 756153 stroke limiter.

**Use Adapter No. 745205 with 258153 stroke limiter & 258156 Relief Valve.

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Type:		Fasteners:	Recommended Tool: GB205(A)
Non Self-Releasing 3/8" Ø		LGP® Lockbolts ASNA2391-6 ASNA2392-6	Alternate Tools: *GB756 and **GB2581(A)
Ref. No.	Qty.	Description	LGP12-205-310BC
1	1	Anvil Assembly	11229
2	1	Guard	61012
3	1	Collet	21229-2
4	1	Super-Grip Jaw Assembly	31226-S10
5	1	Barbed Retainer	61119
6	1	Tube-10"	71155
7	1	Drawbar	71109
8	1	Nut	71110
9	1	Hose Clamp	480121

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