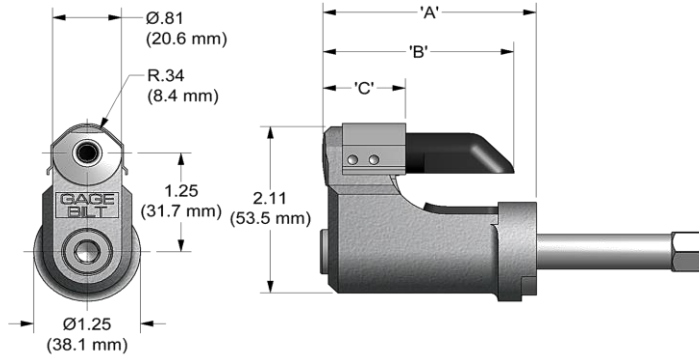
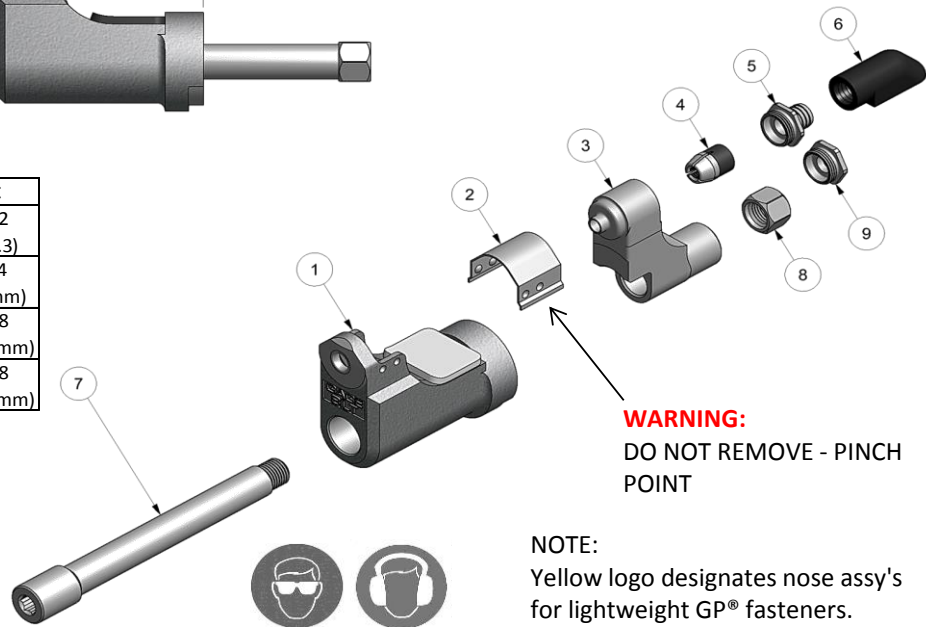


# NOSE ASSEMBLY DATA SHEET



**CAUTION:**  
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!

| Nose Assy. | A                | B                | C               |
|------------|------------------|------------------|-----------------|
| LGP05-     | 2.48<br>(62.9mm) | 2.22<br>(56.3mm) | .92<br>(23.3)   |
| LGP06-     | 2.50<br>(63.5mm) | 2.24<br>(57mm)   | .94<br>(24mm)   |
| LGP07-     | 2.54<br>(64.5mm) | 2.28<br>(57.9mm) | .98<br>(24.8mm) |
| LGP08-     | 2.54<br>(64.5mm) | 2.28<br>(57.9mm) | .98<br>(24.8mm) |



**WARNING:**  
DO NOT REMOVE - PINCH POINT

**NOTE:**  
Yellow logo designates nose assy's for lightweight GP® fasteners.

## ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB204 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the trigger down, disconnect tool from power source. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on the drawbar. Replace screw and stop on tool.

\*Use Adapter No. 751204.

\*\*Use Adapter No. 353204.

1/11 Rev. 9/17

**GAGE BILT**  
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA  
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505  
solutions@gagebilt.com / www.gagebilt.com

| Type:                                              |      | Fasteners:          |                     | Recommended Tool:<br>GB204(A)        |                     |                     |
|----------------------------------------------------|------|---------------------|---------------------|--------------------------------------|---------------------|---------------------|
| Non Self-Releasing<br>5/32", 3/16", 7/32" & 1/4" Ø |      | LGP® Lockbolt       |                     | Alternate Tools:<br>*GB731 & **GB745 |                     |                     |
|                                                    |      |                     |                     |                                      |                     |                     |
| Ref. No.                                           | Qty. | Description         | LGP05-<br>204C-25OS | LGP06-<br>204C-25OS                  | LGP07-<br>204C-25OS | LGP08-<br>204C-25OS |
| 1                                                  | 1    | Anvil Assy          | 15540               | 16627                                | 17002               | 18829               |
| 2                                                  | 1    | Guard               | 60426               | 60426                                | 60426               | 60426               |
| 3                                                  | 1    | Collet              | 20550               | 20662                                | 20731               | 20885               |
| 4                                                  | 1    | Super-Grip Jaw Assy | 30543-S9            | 30654-S9                             | 30702-S1            | 30862-S5            |
| 5                                                  | 1    | Barbed Retainer     | 70569               | 70569                                | 70569               | 70569               |
| 6                                                  | 1    | Deflector           | 61107               | 61107                                | 61107               | 61107               |
| 7                                                  | 1    | Drawbar             | 71116               | 71116                                | 71116               | 71116               |
| 8                                                  | 1    | Nut                 | 71114               | 71114                                | 71114               | 71114               |
| 9                                                  | 1    | Cap                 | 70571               | 70571                                | 70571               | 70571               |