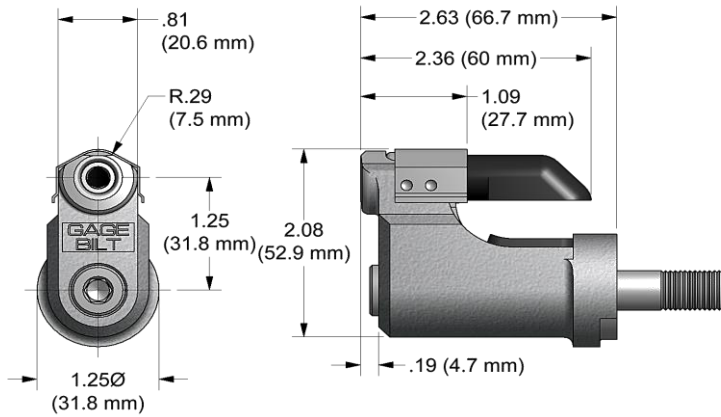
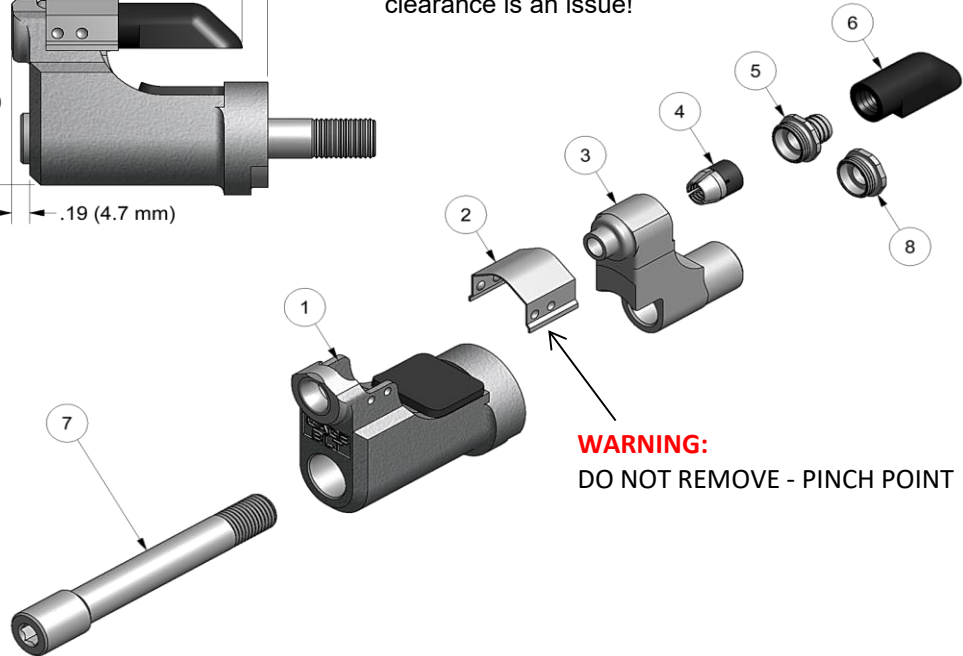


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (8) use for closed access applications only or when clearance is an issue!



ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



6/17 REV 3/26

*Use Adapter No. 353206.

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Type:		Fasteners:		Recommended Tool:	
1/4" Ø		NAS Shear and *NAS Tension Pull Type Lockbolts & GP® Lockbolts		GB206-500(A)	
				Alternate Tools: *GB745	
Ref. No.	Qty.	Description		NAS08-206G-250C	
1	1	Anvil Assembly		18830-1	
2	1	Guard		60436	
3	1	Collet		20886-2	
4	1	Super-Grip Jaw Assembly		30862-S5	
5	1	Barbed Retainer		70569-1	
6	1	Deflector		61107	
7	1	Drawbar		71141	
8	1	Cap		70571-1	