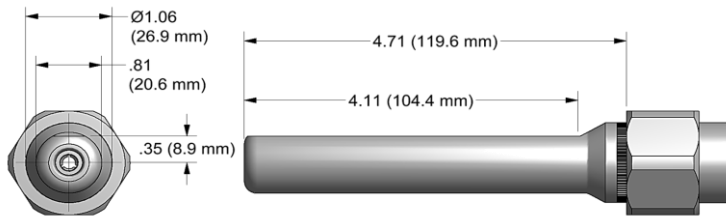
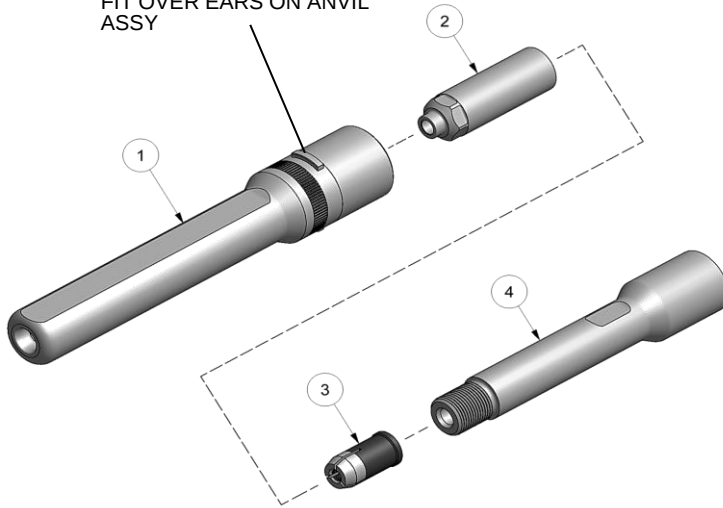


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert super grip jaw assy (4) into rear of collet (3). (Note direction in exploded view).
 - Thread collet (3) to extension-collet (5) using flats provided.
 - Thread assembled collet (3) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assy (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

Rev. 10/18

*Anvil Assembly includes 35308 retainer.

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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 1/4" Ø		OSR-08	GB745
			Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	OS08-745-48
1	1	*Anvil Assy	18840
2	1	Collet	20825-2
3	1	Super-Grip Jaw Assy	30653-S3
4	1	Extension-Collet	70642

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