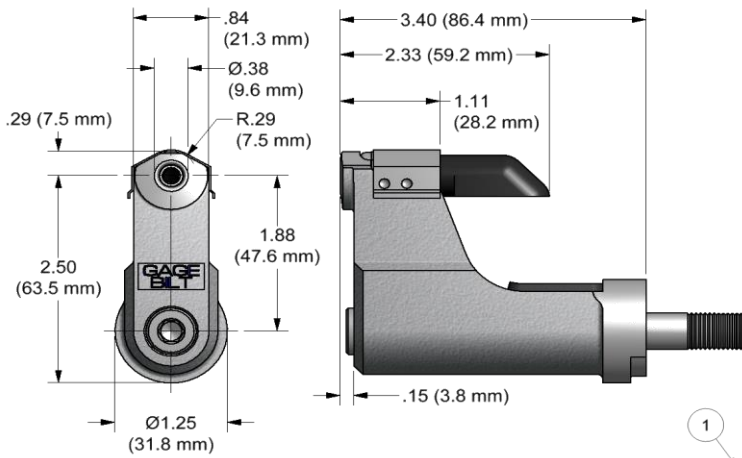
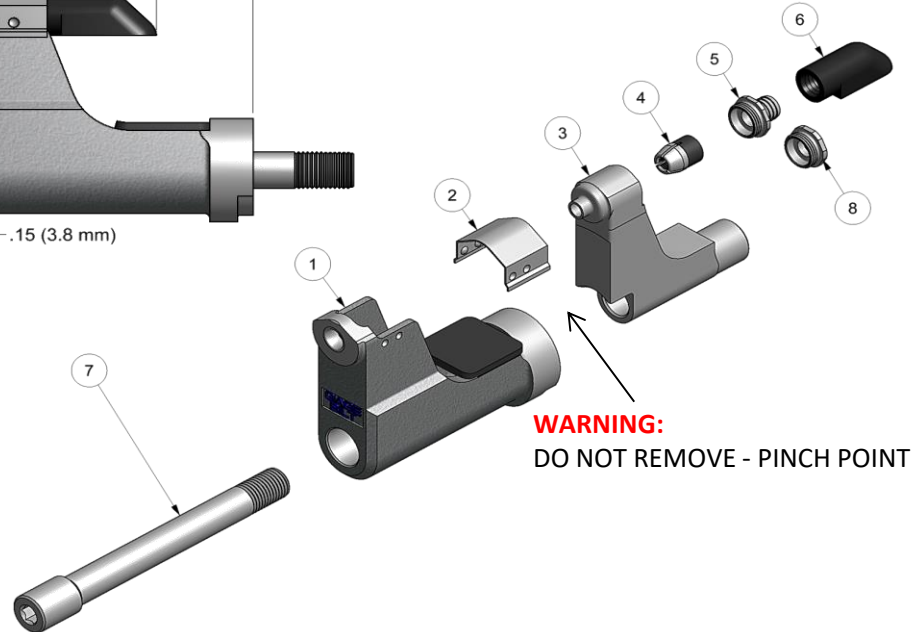


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (8) use for closed access applications only or when clearance is an issue!



ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



2/18 REV 12/23

*Use Adapter No. 751206.

**Use Adapter No. 353206.

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool:
3/16" Ø		NAS Shear and *NAS Tension Pull Type Lockbolts & GP® Lockbolt	GB206-500(A)
			Alternate Tools: *GB731 & **GB745
Ref. No.	Qty.	Description	NAS06-206G-340C
1	1	Anvil Assembly (Incl. 61109 Rubber Guard)	16638-1
2	1	Guard	60436
3	1	Collet	20672-2
4	1	Super-Grip Jaw Assembly	30654-S9
5	1	Barbed Retainer	70569-1
6	1	Deflector	61107
7	1	Drawbar	71142
8	1	Cap	70571-1