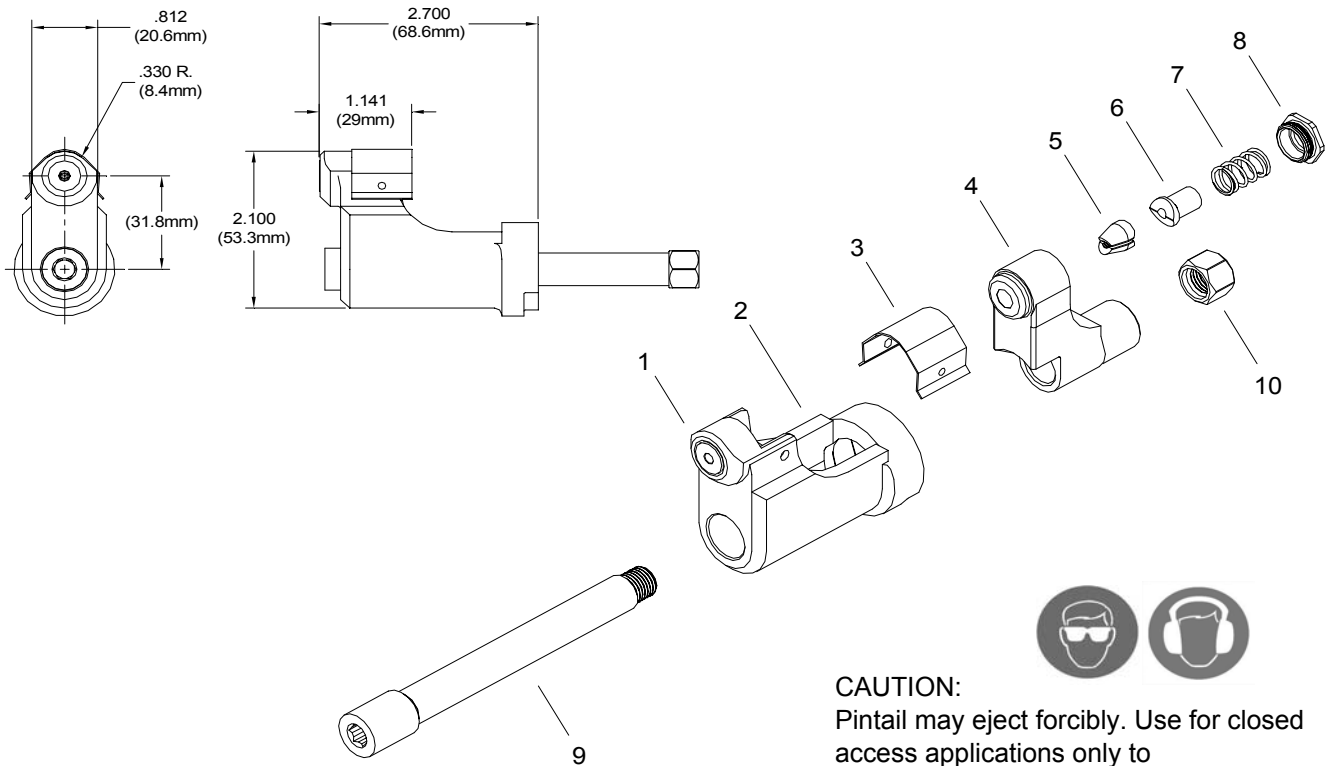


NOSE ASSEMBLY DATA SHEET



ASSEMBLY INSTRUCTIONS:

On front of GBP204 Installation Tool, remove Screw and Stop. With Draw Bar and Collet placed in the Anvil, install on Tool. Using an allen wrench & an end wrench, tighten nut on the end of the Draw Bar (Apply Vibra-Tite part no. 405124 to threads on Draw Bar). Replace screw and stop on tool.

3/06

Covered Under Patent No. 5,371,933

*Use adapter No. 751204

**Use adapter No. 353204

GAGE BILT
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Type:		Fasteners: CHERRYMAX® BACR15FR & FP M7885 / NAS9300	Recommended Tool: GBP204, GBP204A	
Non Self-Releasing 1/8", 5/32" & 3/16" Ø			Alternate Tools: *GBP730E, **GBP745D & *GBP752E	
Ref. No.	Qty.		Description	
			456MAX-204B-27	
1	1	Anvil Insert		16649
2	1	Anvil Assembly		10988
3	1	Guard		60426
4	1	Collet		20714
5	1	Chuck Jaw Set		30513
6	1	Follower		40438
7	1	Spring		50518
8	1	Cap		70858
9	1	Draw Bar		71116
10	1	Nut		71114