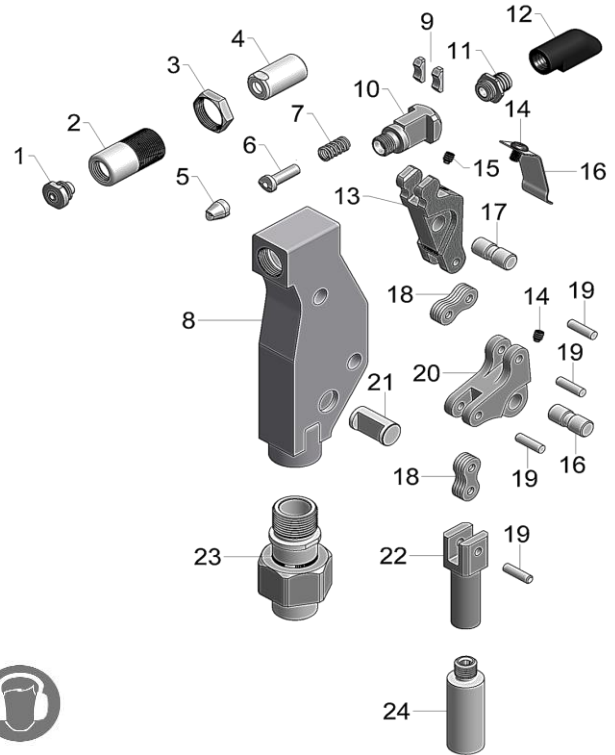
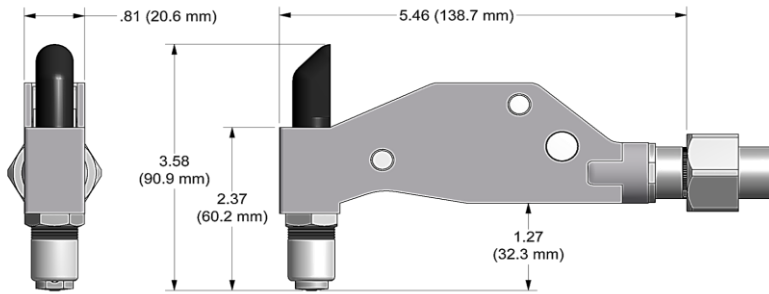


NOSE ASSEMBLY DATA SHEET



CAUTION!

Do not operate if pintail deflector is removed. Pintail may eject forcibly.
SEVERE PERSONAL INJURY MAY RESULT.

Nose Assembly	Anvil-Driving	Spring	Follower
MBC04-751C-54RA	10251	50425	40506
MBC05-751C-54RA	10252	50425	40506
MBC06-751C-54RA	10253	50427	40506-1

7/15 REV 2/26 *MOST FASTENERS REQUIRE MORE THAN ONE PULL.

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Type:	Fasteners:	Recommended Tool:
Single Action 1/8", 5/32 & 3/16" Ø	STANDARD MBC® NAS1719, NAS1720 & NAS1721	GB751

Ref. No.	Qty.	Description	MBC-751C-54RA
1	1	Anvil-Driving	See Chart
2	1	Anvil Holder	10125
3	1	Jam Nut	70411
4	1	Collet	20513
5	1	Jaw Set	30513
6	1	Follower	See Chart
7	1	Spring	See Chart
8	1	Barbed Retainer	70575
9	1	Deflector	61107
10	1	Frame	75310
11	2	Shoe Bearing	75311
12	1	Drawbolt-Collet	70486-1
13	1	Lever	75313
14	1	Button Head Cap Screw	402471
15	2	Set Screw	75315
16	1	Guard	75316
17	2	Pivot Pin	75317
18	8	Link	75318
19	4	Link Pin	75319
20	1	Bellcrank	75320
21	1	Guide Pin	75321
22	1	Drawbolt	75322
23	1	Adapter Assembly	70459
24	1	Extension-Collet	70463

ATTACHMENT:

Disconnect air supply from tool. Hold back of drawbolt-collet (10) down with thumb. Thread anvil holder (2) into frame (8) until it bottoms out on collet (4). Loosen approximately 1/4 turn and tighten jam nut (3) securely to frame (8). Engage one or two threads of extension-collet (24) onto piston assy located on tool, then insert adapter assy (23) into end of head cylinder assy located on tool and turn clockwise until snug. Rotate nose assembly to desired position and tighten adapter assy (23) securely. Reconnect air supply to tool.

DISASSEMBLY:

Loosen jam nut (3) and remove anvil holder (2). Unscrew collet (4) which contains jaw assy (5) from drawbolt-collet (10).

Remove button head cap screw (14) and guard (16). Remove two set screws (15) and push out two pivot pins (17) to permit removal of linkage. Shoe bearings (9) and drawbolt-collet (10) will disengage from lever (13).

Remove four link pins (19) to disassemble lever (13), links (18), bellcrank (20) and drawbolt (22).

Remove guide pin (21) from frame (8). Adapter Assy (23) is secured to frame with Loctite® and need not be removed unless damaged.

REASSEMBLY:

Reverse the procedure. Linkage, consisting of lever (13), links (18), bellcrank (20) and drawbolt (22) should be assembled as a subassembly before inserting lever (13) into shoe bearings (9) and drawbolt-collet (10). MAKE SURE NOTCHES ON DRAWBOLT-COLLET (10) ARE POINTING TOWARDS LEVER (13). This complete subassembly may then be inserted into frame (8) and retained by guide pin (21) and pivot pins (17).