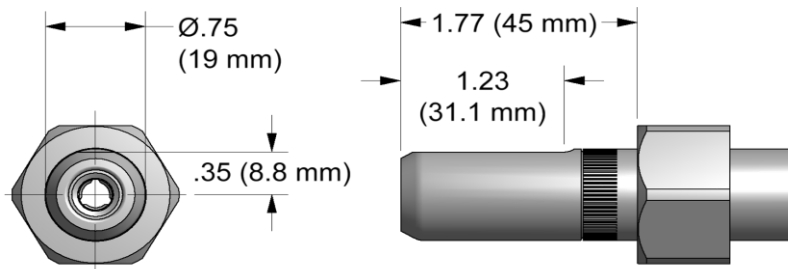


NOSE ASSEMBLY DATA SHEET



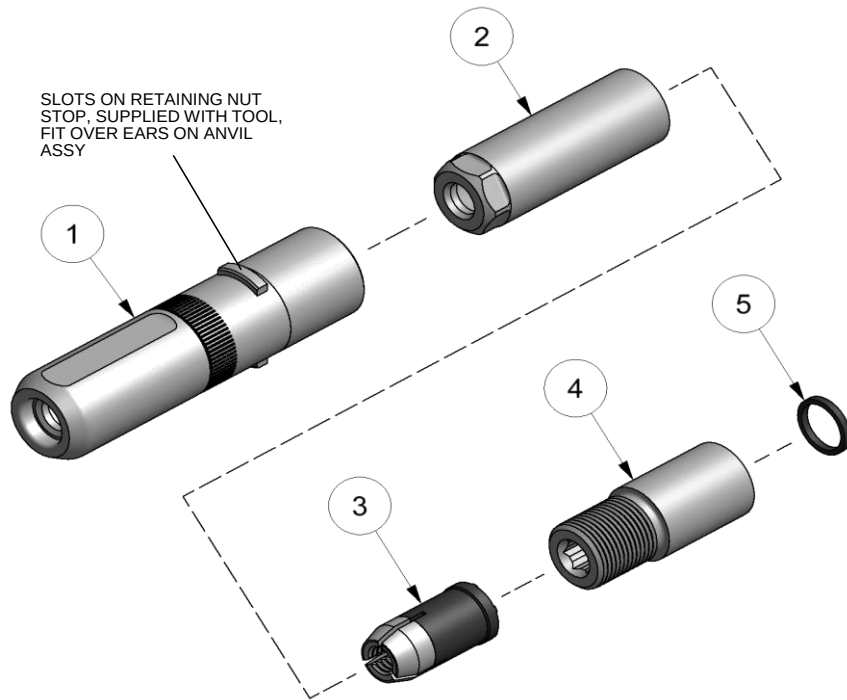
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and extension-collet (4) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert super grip jaw assy (3) into rear of collet (2).
 - Thread collet (2) to extension-collet (4) using hex key in front of collet-extension (4) and flats provided on collet (2). Insert o'ring (5) into rear of extension-collet (4).
 - Thread assembled collet (2) and extension-collet (4) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assembly (1) over collet (2).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.



5/01 REV. 3/25

*Anvil Assembly includes 35208 retainer.

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 3/8" Ø		HUCKTAINER® (R12) HLPP, HLPM, HLPE, HLPS, HLPSC & HLPSM		GB713	
				Alternate Tool: GB2480(A)	
Ref. No.	Qty.	Description		HT12-713-20	
1	1	Anvil Assembly		10707	
2	1	Collet		20841	
3	1	Super-Grip Jaw Assembly		30861-CS	
4	1	Extension-Collet		70823	
5	1	O'Ring		400778	

HUCKTAINER® IS A REGISTERED TRADEMARK HOWMET AEROSPACE. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.