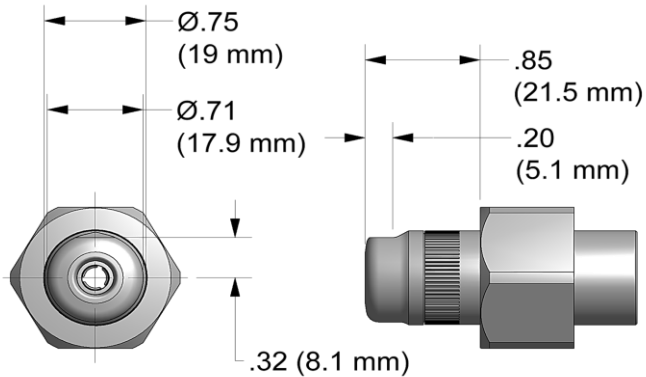


NOSE ASSEMBLY DATA SHEET



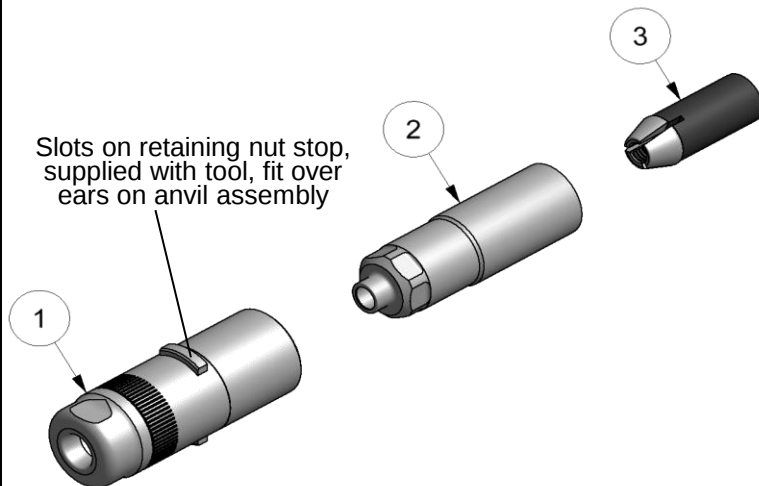
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow steps 2-4 to attach to tool.
- Insert super grip jaw assy (3) into rear of collet (2).
 - Thread collet (2) to piston on tool and tighten using flats provided and hex in rear of piston.
 - Slide anvil assembly (1) over collet (2).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.



3/18 REV 3/25

*Anvil Assembly includes 35208 retainer.

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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 3/16" Ø		NAS Shear and NAS Tension Pull Type Lockbolts, C6L® & GP® Lockbolts	GB731
			Alternate Tools: GB730 & GB2480(A)
Ref. No.	Qty.	Description	NAS06-2480-10
1	1	*Anvil Assembly	16619
2	1	Collet	20658
3	1	Super-Grip Jaw Assembly	30651-S2

GP® AND C6L® ARE REGISTERED TRADEMARKS OF HOWMET AEROSPACE. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.