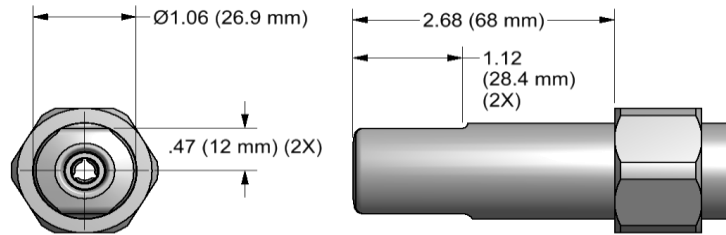


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

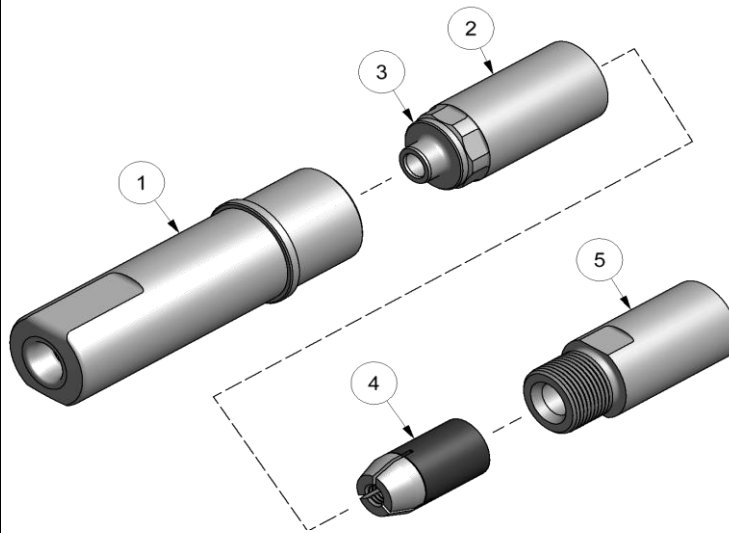
Note:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (2) and extension-collet (5) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

- Insert super grip jaw assy (4) into rear of collet assy (2). (Note direction in exploded view).
- Thread collet assy (2) to extension-collet (5) using flats provided. Insert ejector (3) into front i.d. of collet (2).
- Thread assembled collet (2) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.
- Slide anvil assy (1) over collet (2).
- Slide retaining nut over anvil (Note: retaining nut stop not used on this nose assy) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.



10/06 REV 10/22

GAGE BILT
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Type:		Fastener:		Recommended Tool: GB745	
Non Self-Releasing 5/16 Ø		OSR-10		Alternate Tools: GB756 & GB2581(A)	
Ref. No.	Qty.	Description		OS10-756-26	
1	1	Anvil		11005	
2	1	Collet Assembly (Includes #3)		21024	
3	1	Ejector		81009-1	
4	1	Super Grip Jaw Assembly		30869-S	
5	1	Extension-Collet		71219	

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.