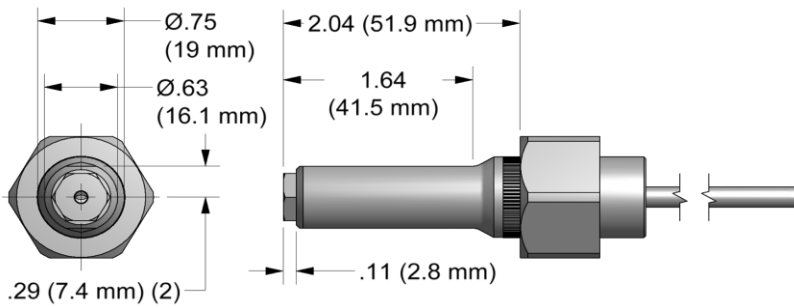


NOSE ASSEMBLY DATA SHEET



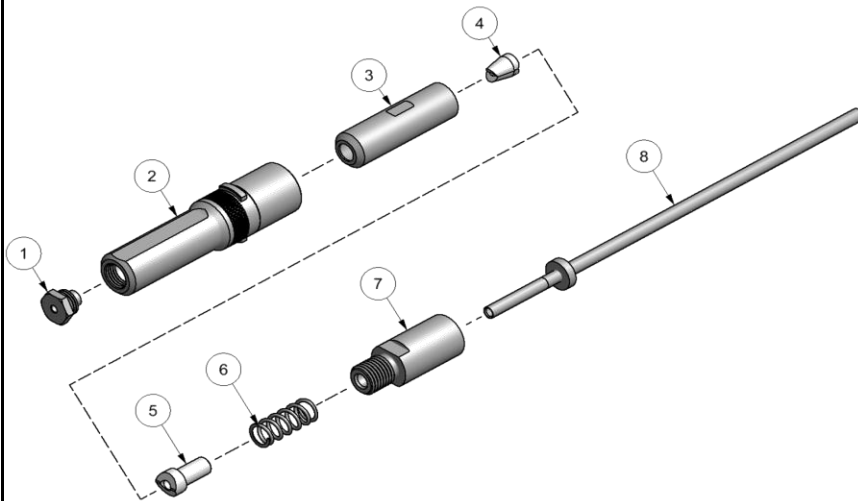
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (7) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert jaw assy (4) into rear of collet (3). Place spring (6) around follower (5) and place against back of jaw set (4) in collet (3).
 - Slide pintail tube assy (8) thru piston i.d. on tool. Align pintail tube assy (8) and insert into back of collet-extension (7).
 - Thread collet (3) to extension-collet (7) using flats provided then thread assembled collet (3) and extension-collet (7) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil holder assembly (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool. (Note: Retaining nut stop not used on this nose assembly).

DISASSEMBLY:

Reverse assembly instructions.



5/09 REV 10/25

*Anvil Assembly consists of #1 and 35210 retainer.

GAGE BILT
MADE in USA

44766 Centre Court, Clinton Twp., MI. 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fastener:		Recommended Tool:	
Self-Releasing 1/8" Ø		NUT PLATE RIVETS MS20600 SERIES CCR244/264/274 MS/9SP/PT BACR15CC/CF/DA/DR		GB751	
				Alternate Tools: GB722 & GB2480(A)	
Ref. No.	Qty.	Anvil Holder		4NP-751-23FV	
1	1	Nose Tip		10203-2	
2	1	Anvil Holder		17796-1	
3	1	Collet		20421	
4	1	Jaw Set		30617	
5	1	Follower		40442	
6	1	Spring		50612	
7	1	Extension-Collet		70550-1	
8	1	Pintail Tube Assembly		40443-1	

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