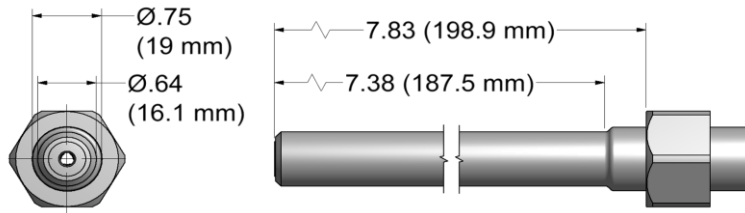


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. Tighten collet (3) and extension-collets (5 & 6) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
- C. If nose assy is assembled as it is when purchased new, follow steps 4-6 to attach to tool.

1. Drop super grip jaw assembly (4) into collet (3).
2. Thread collet (3) to extension-collet (5). Snug tighten assembled parts using 9/16" wrench on collet (3) and 1/4" hex key in rear on extension-collet (5).
3. Thread assembled collet (3) and extension-collet (5) to extension-collet (6). Snug tighten assembled parts using 9/16" wrench on collet (5) and 1/4" hex key in rear on extension-collet (6).
4. Thread assembled collet (3) and extension-collets (5 & 6) onto piston on tool and snug with 9/16" wrench on collet (3) and hex key into rear of piston of tool.
5. Slide anvil & holder assembly (2) over assembled collet (3) and extension-collets (5 & 6).
6. Slide retaining nut (retaining nut stop not used on this nose assembly) from tool over anvil & holder assembly (2) and tighten.

DISASSEMBLY:

Reverse assembly instructions.

4/14 REV 10/25



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Type:		Fasteners:	Recommended Tool: GB751
Non Self-Releasing 3/16" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXI-BOLT®, BACB30YY, YU, & YT, CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH DRIVE WASHER	Alternate Tools: GB713, GB722, GB752 & GB2480(A)
Ref. No.	Qty.	Description	UBB06-752B-80
1	1	Anvil-Driving	16026
2	1	Anvil & Holder Assembly	13401
3	1	Collet	20717
4	1	Super-Grip Jaw Assembly	30655-S
5	1	Extension-Collet	70461
6	1	Extension-Collet	70551

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