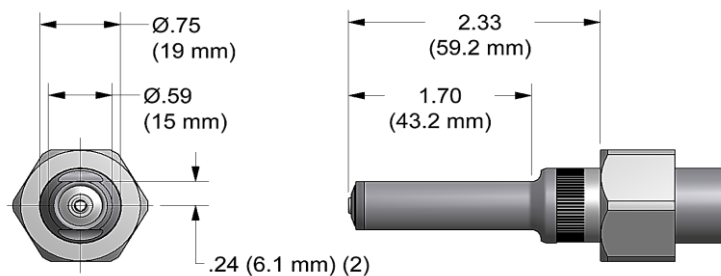


# NOSE ASSEMBLY DATA SHEET



## ASSEMBLY:

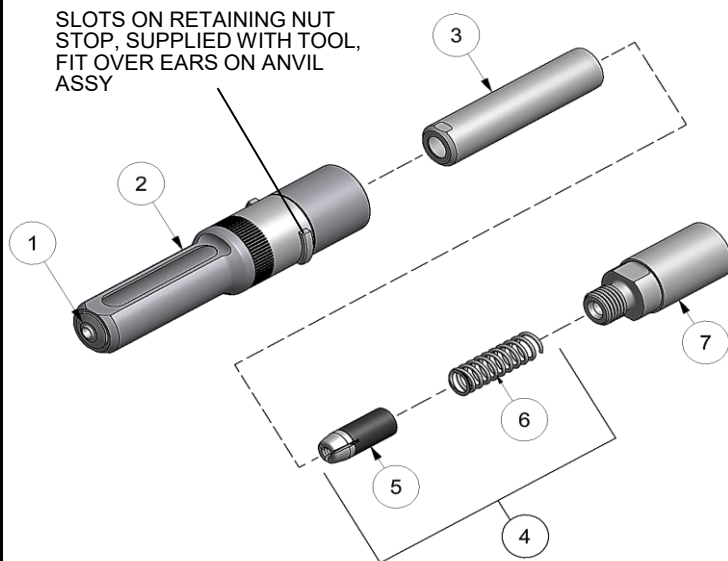
### Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (7) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
  - Insert super grip jaw assy (5) into rear of collet (3). Place spring (6) on rear of super grip jaw assy (5)
  - Thread collet (3) to extension-collet (7) using flats provided on collet (3) and extension-collet (7).
  - Thread assembled collet (3) and extension-collet (7) onto piston of tool using flats provided and hex in rear of piston.
  - Slide anvil & holder assy (2) over collet (3).
  - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

## DISASSEMBLY:

Reverse assembly instructions.

SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



\*Nose assembly recommended for aluminum fasteners only.

\*\*Anvil assembly includes 35208 retainer.

1/15 REV 4/26

**GAGE BILT**  
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| Type:                         |      | Fasteners:                                                                                     | Recommended Tool: |
|-------------------------------|------|------------------------------------------------------------------------------------------------|-------------------|
| Non Self-Releasing<br>5/32" Ø |      | NAS1900 S & U SERIES<br>UNIMATIC® BLIND RIVET<br>(SINGLE ACTION)<br>WITH OR W/OUT DRIVE WASHER | <b>GB751</b>      |
| Ref. No.                      | Qty. | Description                                                                                    | *SMLS05-352B-25F  |
| 1                             | 1    | Anvil-Driving                                                                                  | 15596             |
| 2                             | 1    | **Anvil & Holder Assembly                                                                      | 12226             |
| 3                             | 1    | Collet                                                                                         | 20502             |
| 4                             | 1    | Jaw Assembly (Inc. 5 & 6)                                                                      | 30529-A2          |
| 5                             | 1    | Jaw Assembly                                                                                   | 30529-CS          |
| 6                             | 1    | Spring                                                                                         | 50517             |
| 7                             | 1    | Extension-Collet                                                                               | 70501             |

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. UNIMATIC® IS A REGISTERED TRADEMARK OF HOWMET AEROSPACE.