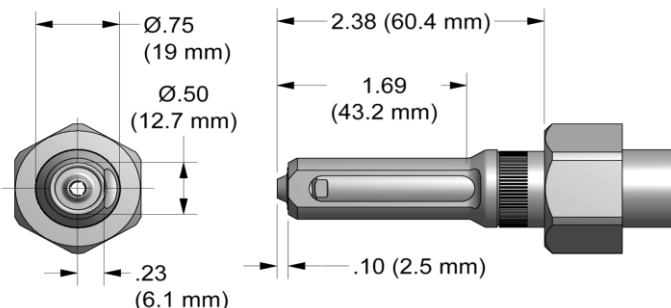
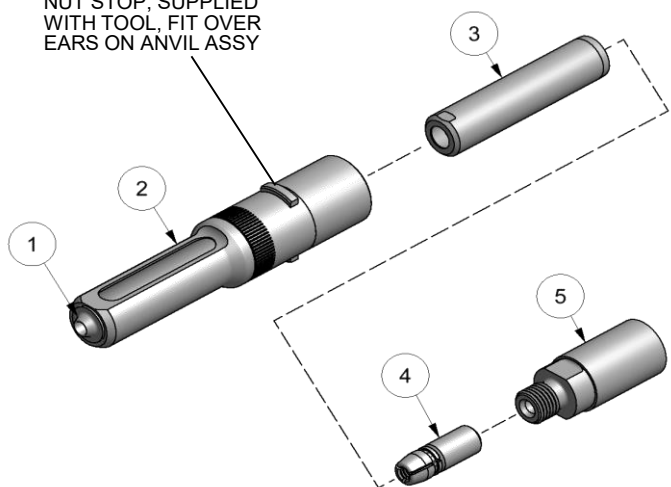


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



11/11 Rev. 11/25

*RECOMMENDED FOR MAINTENANCE APPLICATIONS ONLY.

ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (5) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert jaw assembly (4) into rear of collet (3).
 - Thread collet (3) to extension-collet (5) using flats provided on collet (3) and extension-collet (5).
 - Thread assembled collet (3) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assembly (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

GAGE BILT
MADE in USA

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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 3/16" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	GB722
			Alternate Tools: GB751 & GB2480(A)
Ref. No.	Qty.	Description	SB06-722-25
1	1	Anvil Insert	16024
2	1	Anvil Assembly (Includes #1)	17789
3	1	Collet	20502
4	1	Jaw Assembly	30667-M
5	1	Extension-Collet	70501

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