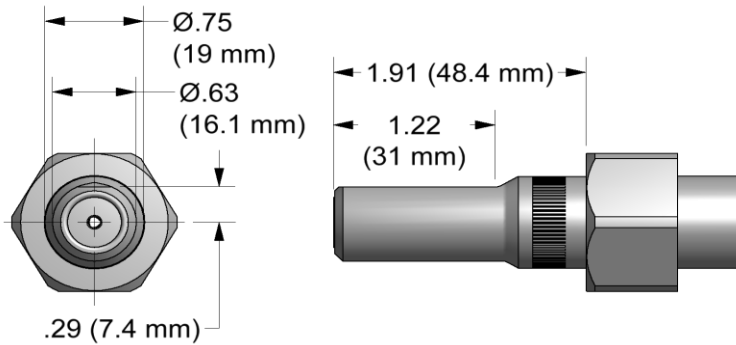
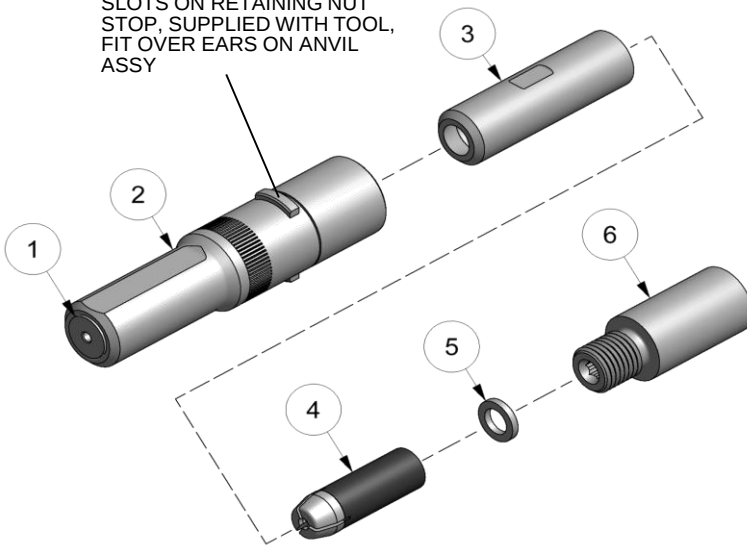


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (6) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
 - Insert super grip jaw assy (4) into rear of collet (3) then place spacer (5) against rear of super grip jaw assy (4) in rear of collet (3).
 - Thread collet (3) to extension-collet (6). Snug tighten assembled parts using hex key in front of collet-extension (6) and flats provided on collet (3).
 - Thread assembled collet (3) and extension-collet (6) onto piston assy on tool and snug with 1/2" wrench on collet (3) and hex key into rear of piston of tool.
- Slide anvil & holder assembly (2) over assembled collet (3) and extension-collet (6).
- Slide retaining nut stop from tool over anvil assy (2). Slots on retaining nut stop, supplied with tool, fit over ears on anvil assy (1). Slide retaining nut from tool onto retaining nut stop and tighten nose assy to tool.

DISASSEMBLY:

Reverse assembly instructions.

2/15 Rev. 3/25

*Anvil Assembly consists of #1 and 35208 retainer.

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Type:		Fastener:	Recommended Tool:
Non Self- Releasing 1/8 Ø		MS20600 Series MS/PT/9SP BACR15CC/CF/DA/DR	GB722
			Alternate Tools: GB731 & GB2480(A)
Ref. No.	Qty.	Description	MS4-752C-20
1	1	Anvil-Driving	10487
2	1	Anvil & Holder Assembly	13396
3	1	Collet	20727
4	1	Super-Grip Jaw Assembly	30425-S
5	1	Spacer	40465
6	1	Extension-Collet	70550

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