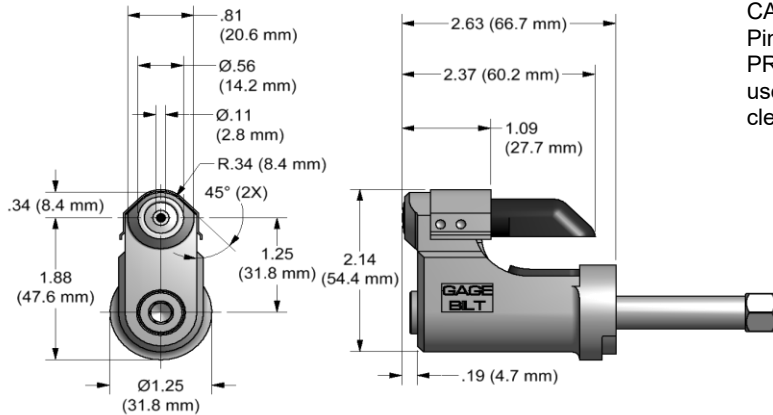
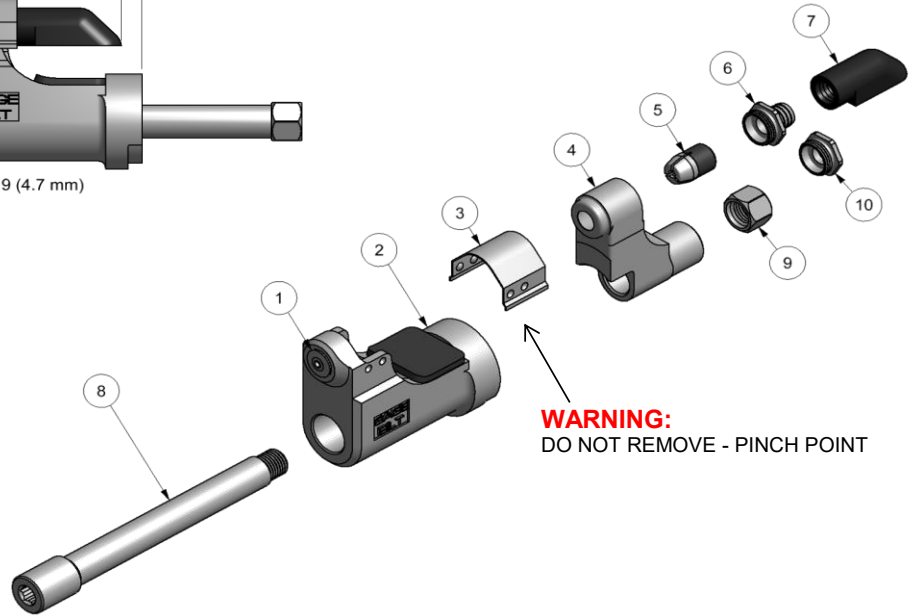


NOSE ASSEMBLY DATA SHEET



CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (10) use for closed access applications only or when clearance is an issue!



WARNING:

DO NOT REMOVE - PINCH POINT

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Thread nose assy to tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar.
6. Connect tool to power source. Cycle the tool to rear position. While holding actuator down, disconnect tool from power source.
7. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on drawbar. Replace screw and stop on tool.
8. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



*May require more than one pull.

**Use Adapter No. 751204.

***Use Adapter No. 353204.

12/10 REV 10/25

GAGE BILT
MADE in USA

44766 Centre Court, Clinton Twp., MI. 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 1/8" Ø		STANDARD MBC® NAS1719, NAS1720 & NAS1721		*GB204(A)	
				Alternate Tools: **GB751, ***GB745 & **GB722	
Ref. No.	Qty.	Description		MBC04-204D-270S	
1	1	Anvil Insert		12022	
2	1	Anvil Assembly (Inc. #1)		10992	
3	1	Guard		60426	
4	1	Collet		20722	
5	1	Super-Grip Jaw Assembly		30425-S7	
6	1	Barbed Retainer		70569	
7	1	Deflector		61107	
8	1	Drawbar		71116	
9	1	Nut		71114	
10	1	Cap		70571	

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. MBC® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS.