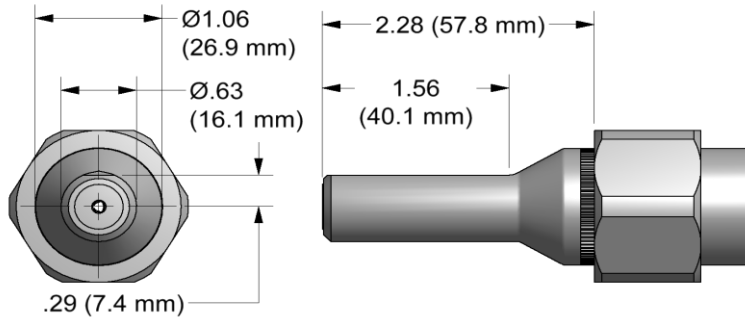
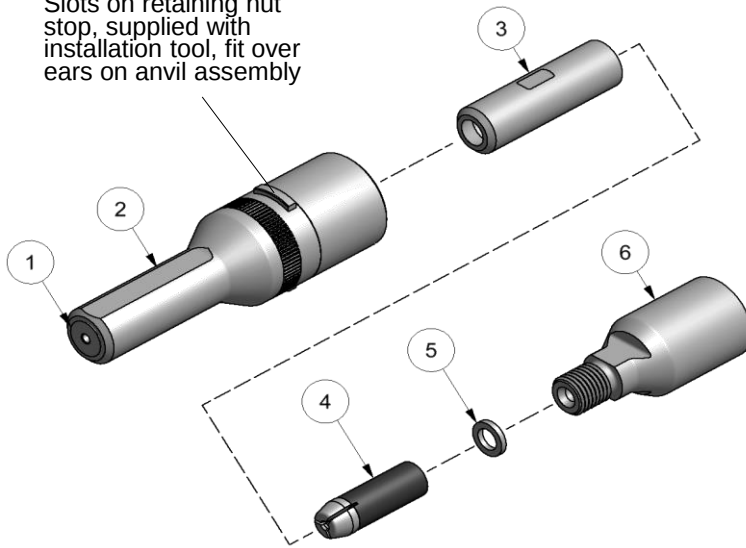


NOSE ASSEMBLY DATA SHEET



Slots on retaining nut stop, supplied with installation tool, fit over ears on anvil assembly



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (6) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Place extension-collet (6) on table with threads facing up. Place spacer (5) on top of extension-collet (6) then place super grip jaw assy (4) on top of spacer (5).
 - Slide collet (3) over super grip jaw assy (4) and spacer (5) and thread collet (3) to extension-collet (6) first by hand then tighten using flats provided.
 - Thread assembled collet (3) and extension-collet (6) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

4/12 REV. 3/25

*Anvil & holder assy consists of #1 and 35308 retainer.

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Type:		Fastener:	Recommended Tool: GB745
Non Self-Releasing 1/8" Ø		UNIMATIC® SINGLE ACTION NAS1919S & U/NAS1921S & U WITH DRIVE WASHER	Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	UBR04-745C-23
1	1	Anvil-Driving	10486
2	1	Anvil & Holder Assembly (Inc #1)	13338
3	1	Collet	20727
4	1	Super-Grip Jaw Assembly	30425-S
5	1	Spacer	40465
6	1	Extension-Collet	70552

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