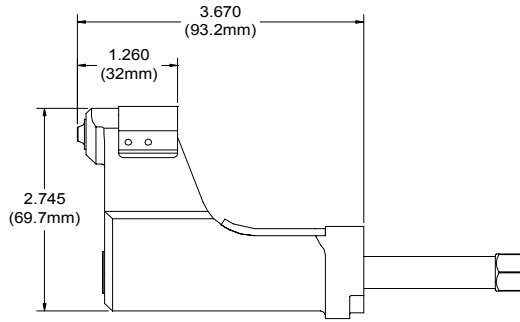
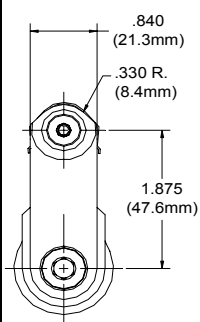
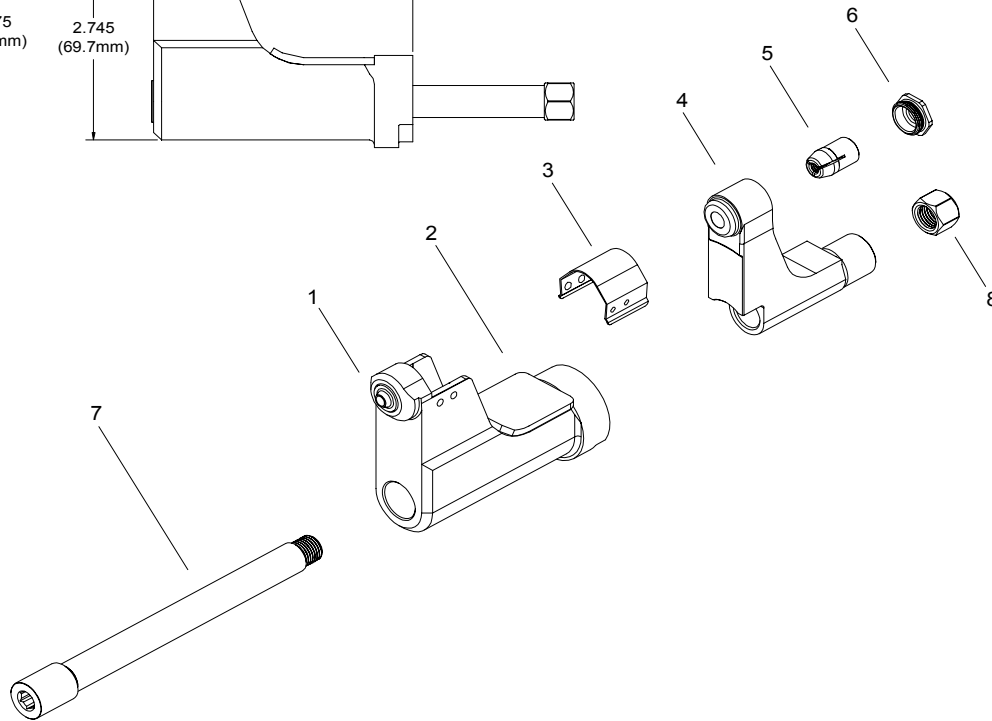


# NOSE ASSEMBLY DATA SHEET



## CAUTION:

Pintail may eject forcibly. Use for closed access applications only to prevent SEVERE PERSONAL INJURY!



## ASSEMBLY INSTRUCTIONS:

On front of GBP204 Installation Tool remove screw and stop. With collet placed in anvil, install on tool. Slide drawbar thru anvil and collet. Screw nut on rear of draw bar. Screw draw bar into piston until it stops. Replace screw and stop on tool.



Rev. 8/10

Covered under Patent No. 5,371,933

\*Use Adapter No. 751204 (-8 aluminum only).

\*\*Use Adapter No. 353204.

\*\*\*Use Adapter No. 751204 with 713152 stroke limiter.

**GAGE BILT**  
MADE IN U.S.A.

**GAGE BILT, INC.**

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| Type:                                       |      | Fasteners:                                                                                    |                | Recommended Tool:                                       |                |
|---------------------------------------------|------|-----------------------------------------------------------------------------------------------|----------------|---------------------------------------------------------|----------------|
| Non Self-Releasing<br>5/32", 3/16" & 1/4" Ø |      | MS90353S & U, MS90354S & U<br>MS21140S & U, MS21141S & U<br>CR7000 SERIES, BACB30YY, YU, & YT |                | GBP204                                                  |                |
|                                             |      |                                                                                               |                | Alternate Tools:<br>*GBP752F, **GBP745D &<br>***GBP713D |                |
| Ref. No.                                    | Qty. | Description                                                                                   | SB05-204C-37OS | SB06-204C-37OS                                          | SB08-204C-37OS |
| 1                                           | 1    | Anvil Insert                                                                                  | 10562          | 10683                                                   | 10867          |
| 2                                           | 1    | Anvil Assembly (Inc. #1)                                                                      | 19902          | 19903                                                   | 19904          |
| 3                                           | 1    | Guard                                                                                         | 60426          | 60426                                                   | 60426          |
| 4                                           | 1    | Collet                                                                                        | 20723          | 20723                                                   | 20723          |
| 5                                           | 1    | Super-Grip Jaw Assembly                                                                       | 30545-S2       | 30655-S2                                                | 30863-S2       |
| 6                                           | 1    | Cap                                                                                           | 70647          | 70647                                                   | 70647          |
| 7                                           | 1    | Drawbar                                                                                       | 71117          | 71117                                                   | 71117          |
| 8                                           | 1    | Nut                                                                                           | 71114          | 71114                                                   | 71114          |