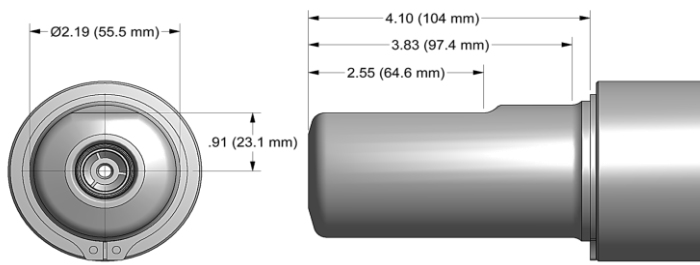


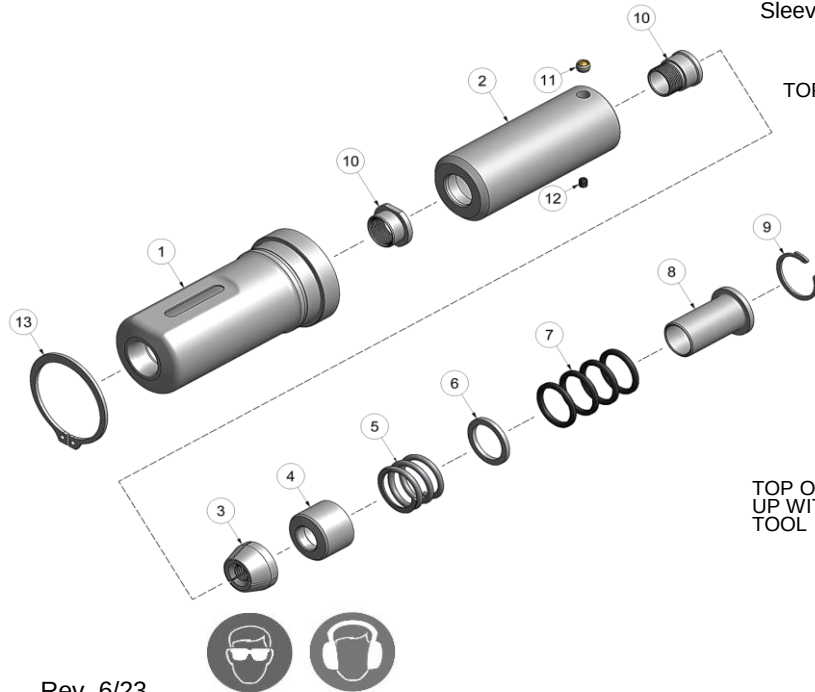
NOSE ASSEMBLY DATA SHEET



Notes:

A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

1. Ensure Piston is in full forward position.
2. Disconnect tool control cord.
3. Screw assembled Collet onto Piston until top of collet flat lines up with Adapter face of tool.
4. If Collet Lock (11) is not in Piston groove, continue to turn 1/4 turn, or less until lock engages groove.
5. Tighten Set Screw (12) on (new noses).
6. Slide Anvil (1) over assembled Collet. Install Split Ring, Sleeve (furnished with tool) and Retaining Ring (13).



TOP OF COLLET FLAT

SETSCREW

CLOCKWISE

PISTON GROOVE

ADAPTER FACE
OF TOOL

TOP OF COLLET FLAT LINES
UP WITH ADAPTER FACE OF
TOOL

Rev. 6/23

GAGE BILT

MADE in USA

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Type:		Fastener:		Recommended Tool:	
Self-Releasing 5/8" Ø		BOM®		GB3585	
				Alternate Tools: GB7624(A) & GB2628	
Ref. No.	Qty.	Description		BOM20-585-41	
1	1	Anvil		12003	
2	1	Collet Assy (Inc. 10,11 & 12)		22003	
3	1	Jaw Set		32002	
4	1	Follower		42003	
5	1	Spring		52010	
6	1	Spacer		55020	
7	4	O'Ring		400846	
8	1	Sleeve		62006	
9	1	Retaining Ring		402263	
10	1	Release & Ejector Kit		82099	
11	1	Collet Lock		54502	
12	1	Socket Set Screw		A-280	
13	1	Retaining Ring		401027	
14	1	Collet Assy (Inc. 2 thru 12)		92001	