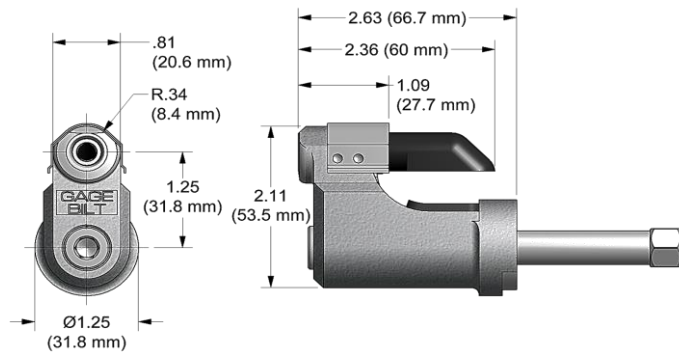
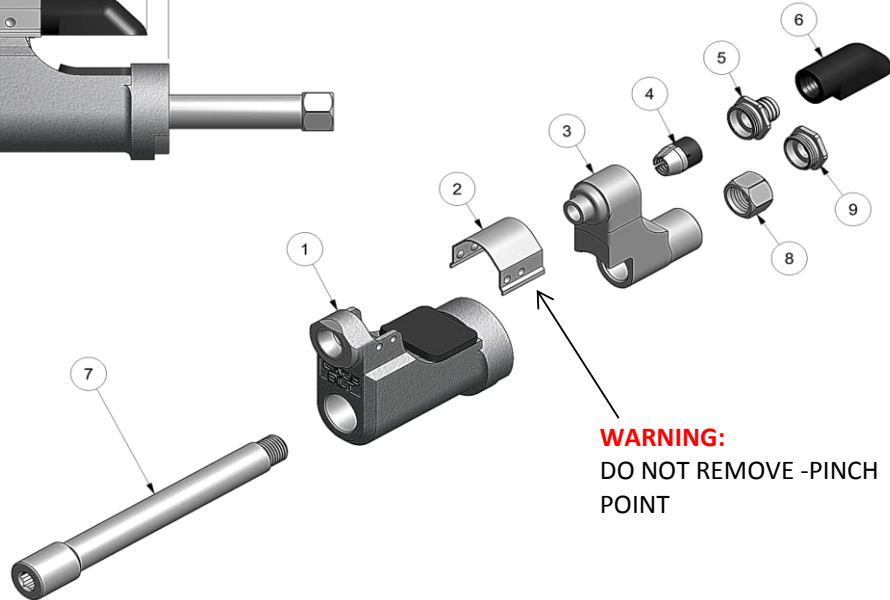


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!



WARNING:
DO NOT REMOVE -PINCH POINT

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar.
6. Connect tool to power source. Cycle the tool to rear position. While holding actuator down, disconnect tool from power source.
7. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on drawbar. Replace screw and stop on tool.
8. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



*Use Adapter No. 751204. Not for alloy or titanium.
**Use Adapter No. 353204.

1/11 REV. 1/18

GAGE BILT
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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 1/4" Ø		C6L®, GP®, NAS Shear and Tension Lockbolts	GB204(A)
			Alternate Tools: *GB731 & **GB745
Ref. No.	Qty.	Description	NAS08-204C-25OS
1	1	Anvil (Inc. 61108 Rubber Guard)	18830
2	1	Guard	60426
3	1	Collet	20886
4	1	Super-Grip Jaw Assy	30862-S5
5	1	Barbed Retainer	70569
6	1	Deflector	61107
7	1	Drawbar	71116
8	1	Nut	71114
9	1	Cap	70571