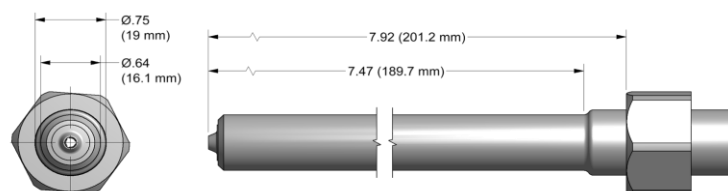


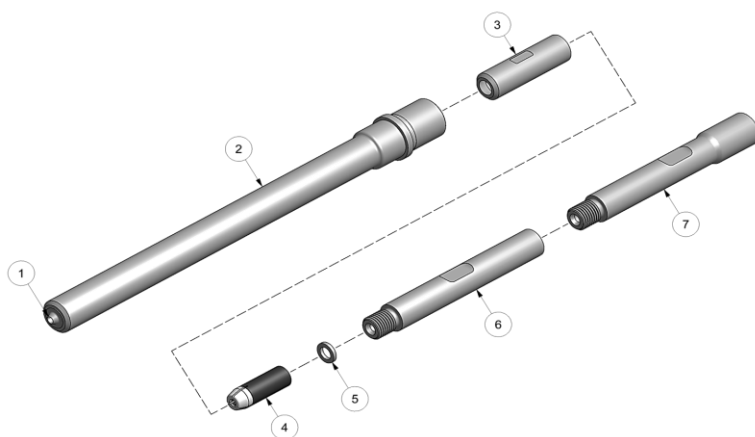
NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collets (6 & 7) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Thread extension-collet (6) to extension-collet (7) and tighten using flats provided. Stand assembled extension-collets on a flat surface with o.d. threads facing upward. (Note directions in exploded view).
 - Place spacer (5) on top of extension-collet (6) then place super grip jaw assy (4) on top of spacer (5). Slide collet (3) over super grip jaw assy (4) and spacer (5) and thread collet (3) to extension-collet (6) by hand then tighten using flats provided per "B" above.
 - Thread assembled collet (3) and assembled extension-collets (6 & 7) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assy (2) over collet (3).
 - Slide retaining nut on anvil and tighten nose assembly to tool. (Note: retaining nut stop not used with this nose assembly).



DISASSEMBLY:

Reverse assembly instructions.



Rev. 10/25

GAGE BILT
MADE in USA

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 5/32" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	GB751
Ref. No.	Qty.	Description	SB05-752C-80
1	1	Anvil-Driving	15597
2	1	Anvil & Holder Assembly	13319
3	1	Collet	20727
4	1	Super-Grip Jaw Assembly	30544-S
5	1	Spacer	70572
6	1	Extension-Collet	70461
7	1	Extension-Collet	70551

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