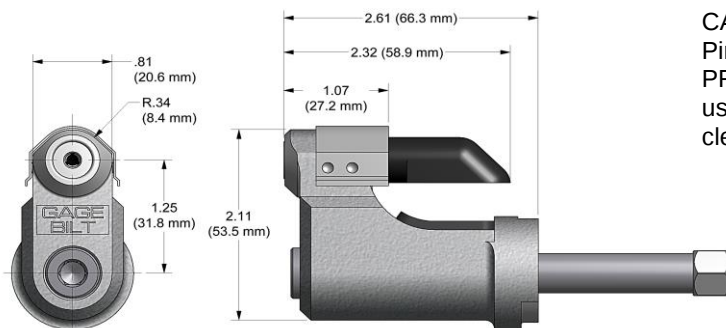
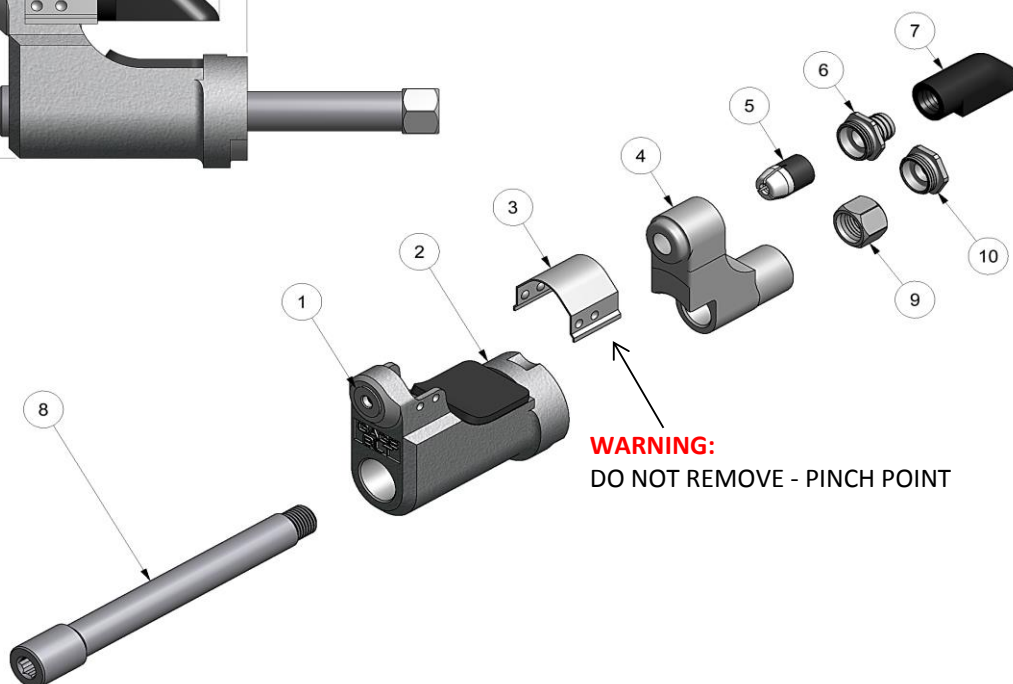


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (10) use for closed access applications only or when clearance is an issue!



ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB204 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the trigger down, disconnect tool from power source. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on the drawbar. Replace screw and stop on tool.

11/10 REV. 3/15

Covered Under Patent No. 5,371,933



*Use Adapter No. 751204.

**Use Adapter No. 353204.

GAGE BILT
MADE IN U.S.A.

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Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 5/32", 3/16" & 1/4" Ø		EN6122 & UAB130-EU EN6127 & UAB6127-EU EN6128 & UAB100-EU EN6129 & UABP-EU		GB204	
				Alternate Tools: *GB752, **GB745 & *GB722	
Ref. No.	Qty.	Description	UAB05-204D-27OS	UAB06-204D-27OS	UAB08-204D-27OS
1	1	Anvil Insert	15598	16026	18009
2	1	Anvil Assy (Inc. #1)	13330	12222	12223
3	1	Guard	60426	60426	60426
4	1	Collet	20722	20722	20722
5	1	Super-Grip Jaw Assy	30545-S8	30656-S9	30864-S12
6	1	Barbed Retainer	70569	70569	70569
7	1	Deflector	61107	61107	61107
8	1	Drawbar	71116	71116	71116
9	1	Nut	71114	71114	71114
10	1	Cap	70571	70571	70571