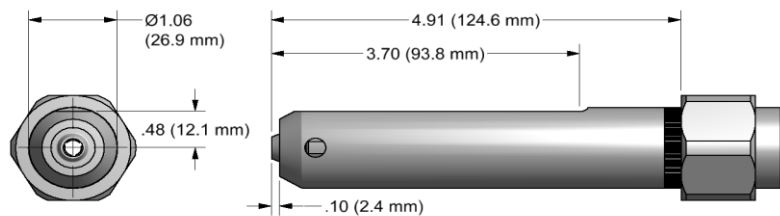
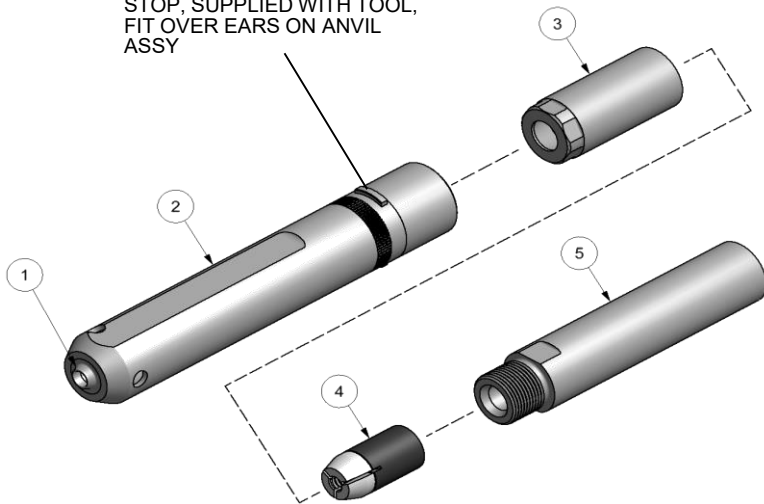


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (5) to 80-100 IN-LB. torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Drop super grip jaw assy (4) into collet (3). (Note direction in exploded view).
 - Thread collet (3) to extension-collet (5). Snug tighten assembled parts using 13/16" wrench on flats on collet (3) and on extension-collet (5).
 - Thread assembled collet (3) and extension-collet (5) to piston on tool. Snug tighten assembled parts using 13/16" wrench on extension-collet (5) and hex key in rear of piston on tool.
 - Slide anvil assy (2) over assembled collet (3) and extension-collet (5).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.



10/06 Rev. 10/25

GAGE BILT
MADE in USA

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Type:		Fasteners:	Recommended Tool: GB756	
Non Self-Releasing 5/16 & 3/8 Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	Alternate Tools: GB2581(A)	
Ref. No.	Qty.	Description	SB10-756-48	SB12-756-48
1	1	Anvil - Driving	11054	11240
2	1	Anvil & Holder Assembly (Includes #1)	12247	12248
3	1	Collet	21103	21103
4	1	Super-Grip Jaw Assembly	31029-S2	31224-S2
5	1	Extension-Collet	71220	71220

MAXI-BOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.