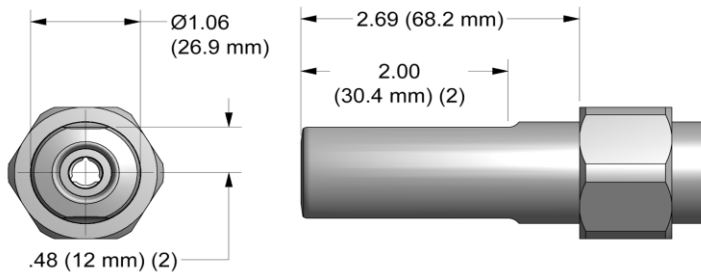


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

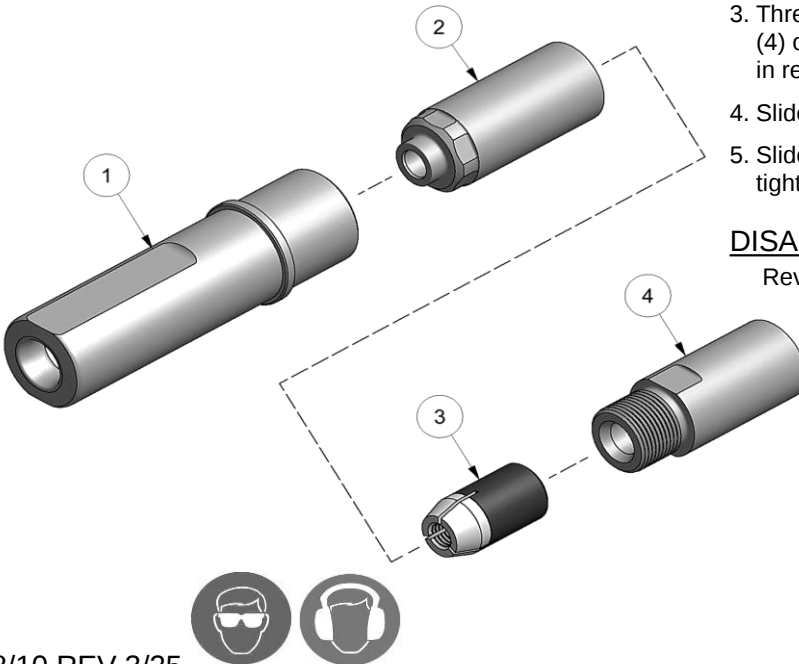
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (2) and extension-collet (4) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

- Insert super grip jaw assy (3) into rear of collet (2).
- Thread collet (2) to extension-collet (4) using flats provided.
- Thread assembled collet (2) and extension-collet (4) onto piston of tool using flats provided and hex in rear of piston.
- Slide anvil assembly (1) over collet (2).
- Slide retaining nut on anvil (see exploded view) and tighten nose assembly to tool.

DISASSEMBLY:

Reverse assembly instructions.



8/10 REV 3/25

GAGE BILT
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Type:		Fastener:		Recommended Tool: GB756	
Non Self-Releasing 3/8 Ø		OSR-12		Alternate Tools: GB2581(A)	
Ref. No.	Qty.	Description		OS12-756A-26	
1	1	Anvil Assembly		11203	
2	1	Collet		21247	
3	1	Super Grip Jaw Assembly		31028-S2	
4	1	Extension-Collet		71219	

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.