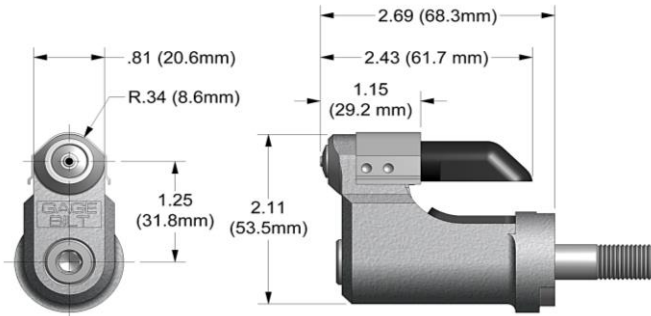
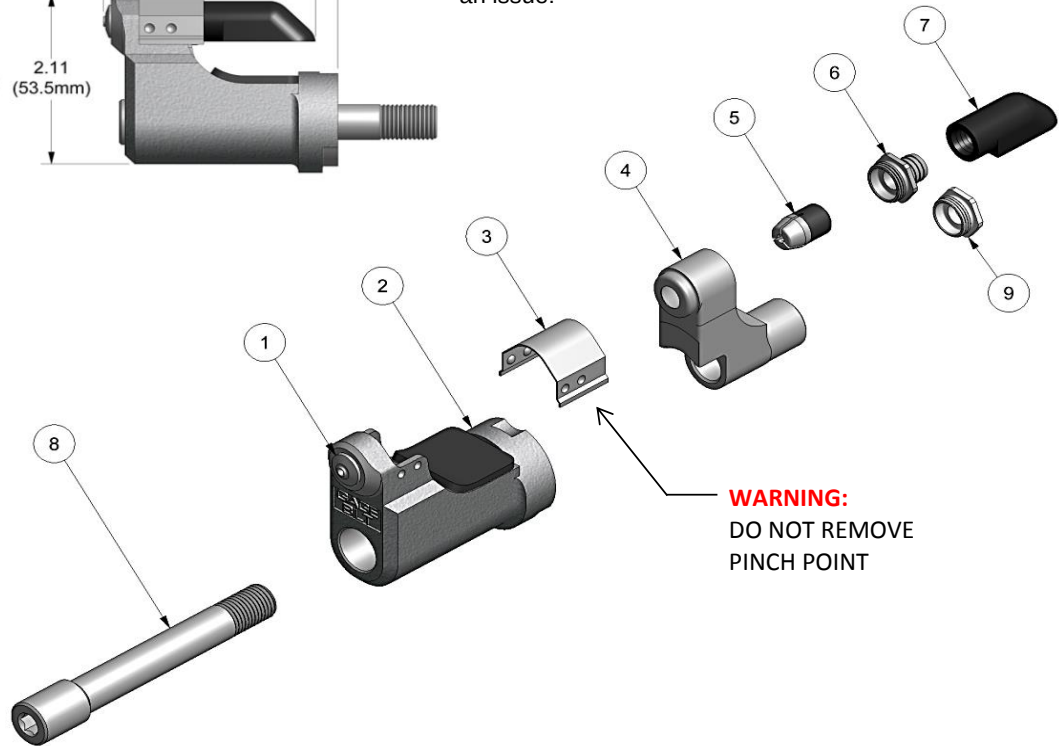


# NOSE ASSEMBLY DATA SHEET



**CAUTION:**  
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!



## ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB206-375(A) Installation tool, remove screw and stop. Place collet in anvil. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Install assembly on tool. Using a 1/4" hex wrench, screw drawbar into piston until tight. Replace screw and stop on tool.



\*Use Adapter No. 751206.

\*\*Use Adapter No. 353206.

\*\*\*Use Adapter No. 751206 with 713152 stroke limiter.

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**GAGE BILT**  
MADE IN U.S.A.

**GAGE BILT Inc.**

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| Type:                        |      | Fasteners:                                                                                                                                                             | Recommended Tool:<br>GB206-375(A)              |
|------------------------------|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|
| Non Self-Releasing<br>1/8" Ø |      | <b>BLIND BOLT (SINGLE ACTION)<br/>WITH OR W/OUT DRIVE WASHER</b><br>MS90353S & U / MS90354S & U<br>MS21140S & U / MS21141S & U<br>CR7000 SERIES,<br>BACB30YY, YU, & YT | Alternate Tools:<br>*GB752, **GB745 & ***GB713 |
| Ref. No.                     | Qty. | Description                                                                                                                                                            | SB04-206H-27OS                                 |
| 1                            | 1    | Anvil Insert                                                                                                                                                           | 10483                                          |
| 2                            | 1    | Anvil Assy (Inc. #1)                                                                                                                                                   | 12361                                          |
| 3                            | 1    | Guard                                                                                                                                                                  | 60426                                          |
| 4                            | 1    | Collet                                                                                                                                                                 | 20722                                          |
| 5                            | 1    | Super-Grip Jaw Assy                                                                                                                                                    | 30425-S7                                       |
| 6                            | 1    | Barbed Retainer                                                                                                                                                        | 70569                                          |
| 7                            | 1    | Deflector                                                                                                                                                              | 61107                                          |
| 8                            | 1    | Drawbar                                                                                                                                                                | 71141                                          |
| 9                            | 1    | Cap                                                                                                                                                                    | 70571                                          |