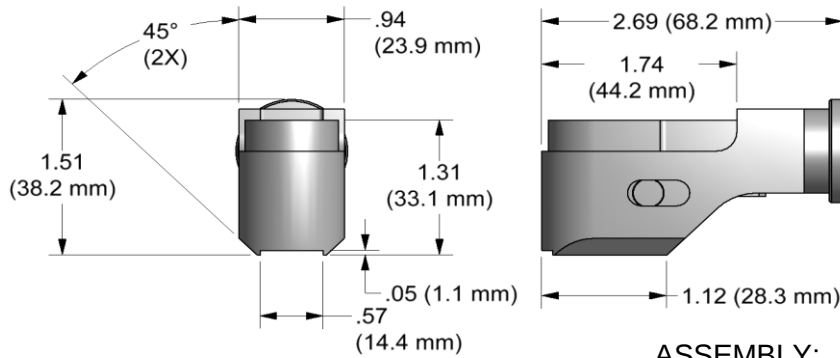


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

1. Insert movable jaw (1) into stationary jaw (2).
2. Align movable jaw (1) cross pin hole (located on side) with oblong slot on side of stationary jaw (2). Slide cross pin (4) thru slot on stationary jaw (2) and thru cross pin hole on movable jaw (1). Place retainers (5) around pilot (3) and then insert assembled pilot into movable jaw (1) thru rear of i.d. hole on stationary jaw (2).
3. Place split rings (574101) with the side containing the retaining ring groove around rear of stationary jaw (2) and head cylinder of GB574 tool.
4. Slide sleeve (574103) over split ring (574101) until it stops, attach retaining ring (401503) into groove of (574101) split ring.

DISASSEMBLY:

Reverse assembly instructions.

NOTE: The nose assembly must be perpendicular when using as it's important to the life of the nose assembly.

* Preset stroke to .100" (2.54 mm) before attaching nose assembly.

**Refer to fastener mfg data for recommended stroke and pressure for your application.

REV 2/23



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Type:		Fasteners:	Recommended Tool:
1/4" Ø		HUCKRIMP®	*Model 574
Ref. No.	Qty.	Description	KS08-574-22
1	1	Moveable Jaw	90819
2	1	Stationary Jaw	90820
3	1	Pilot	70617
4	1	Cross Pin	70618
5	2	Retainer	403957