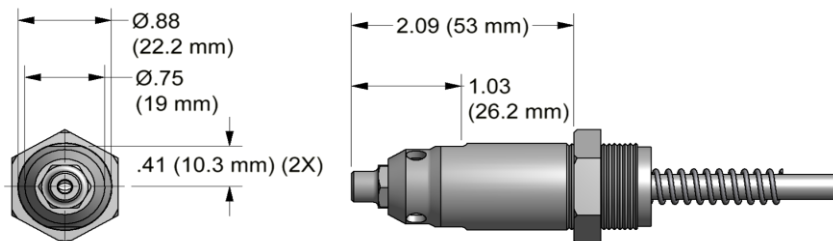


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Drop jaw set (4) into rear of collet (3).
 - Place spring (6) over rear of follower (5) and insert over rear of jaw set (4) inside collet (3).
 - Thread assembled collet (3) onto piston of tool by inserting follower (5) with spring (6) into I.D. of piston and tighten using flats provided and hex key in rear of piston.
 - Slide anvil (2) over assembled collet (3) with jam nut (7) attached then thread anvil into head cylinder and hand tighten.
 - Tighten jam nut (7) to face of tool.

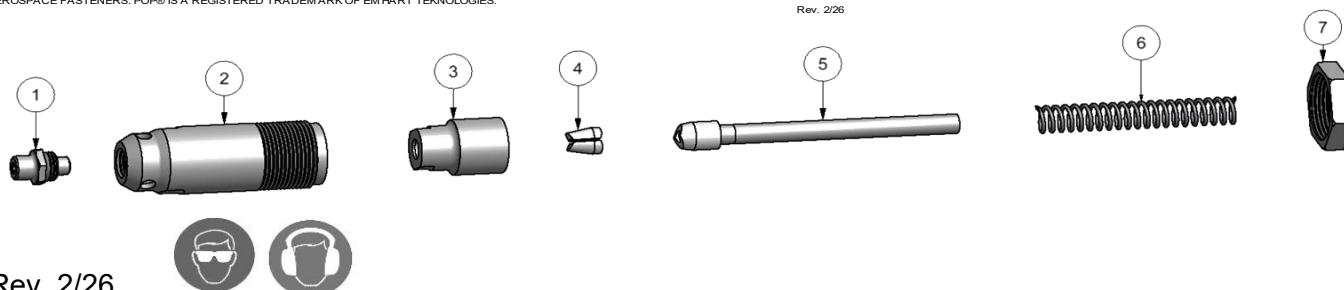
DISASSEMBLY:

Reverse assembly instructions.

RIVET	DIAMETER	NOSE ASSEMBLY	NOSE TIP	FOLLOWER
AVEX® (1624 PROTRUDING HEAD)	3/16	AV6-703-18	10141	40605
AVEX® (1624 COUNTERSUNK HEAD)	3/16	6C-703-18	10141-1	40605
KLAMP-TITE® (STRUCTURAL) RIVET	3/16	6KT-703-18	10141	40605
MACHINE SCREW RIVET	5mm	MS5M-703-18	10332	40605
STANDARD MBC®	1/8	MBC04-703-18	10251	40605
NAS1719, NAS1720, NAS1721	5/32	MBC05-703-18	10252	40605
	3/16	MBC06-703-18	10253	40605
MILLIMETER SEAL PLUG	4mm	5N-703-18	10203	40605
	5mm	6N-703-18	10204	40605
NUT PLATE RIVETS				
MS20600 SERIES	3/32	3NP-703-18	10231	40307
CCR244/264/274				
MS/9SP/PT	1/8	5N-703-18	10203	40605
BACR15CC/CF/DA/DR				
POP® OPEN END	3/32	3N-703-18	10201	40307
NAIL RIVET	1/8	4N-703-18	10202	40307
	5/32	5N-703-18	10203	40605
	3/16	6N-703-18	10204	40605
POP® CLOSED END	3/32	3N-703-18	10201	40307
NAIL RIVET	1/8	4CEA-703-18	13471	40307
(ALUMINUM MANDREL)	5/32	5CEA-703-18	13472	40605
	3/16	6CEA-703-18	13473	40605
POP® CLOSED END	3/32	3N-703-18	10201	40307
NAIL RIVET	1/8	4CES-703-18	13475	40307
(STEEL MANDREL)	5/32	5CES-703-18	13476	40605
	3/16	6CES-703-18	13477	40605
SCREW RIVET	3/16	6SR-703-18	13506	40605
	3/32	3P-703-18	10247-1	40307
	1/8	4P-703-18	10202-4	40307
PLASTIC SPLIT RIVET	5/32	5P-703-18	10203-2	40605
	3/16	6P-703-18	10167	40605
T RIVET®	3/16	6T-703-18	10209	40605

AVEX® AND KLAMP-TITE® ARE REGISTERED TRADEMARKS OF AVDEL UK LIMITED. T RIVET® AND MBC® ARE REGISTERED TRADEMARKS OF CHERRY AEROSPACE FASTENERS. POP® IS A REGISTERED TRADEMARK OF EMHART TEKNOLOGIES.

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Type:		Fasteners:	Recommended Tool:
Self-Releasing		See Chart	GB703 & GB743
Ref. No.	Qty.	Description	XX-703-18
1	1	Nose Tip	See Chart
2	1	Anvil Holder	10757-1
3	1	Collet	20518
4	1	Jaw Set	30617
5	1	Follower	See Chart
6	1	Spring	405371
7	1	Jam Nut	70820

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.