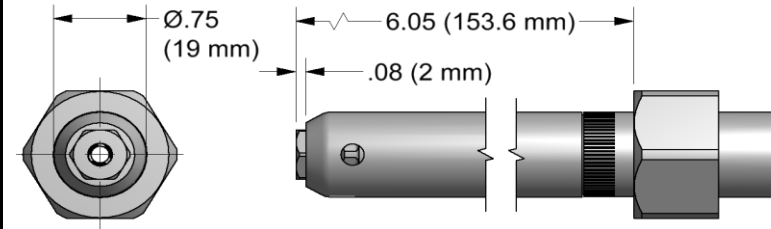


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all thread and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (8) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.

C. If nose assy is assembled as it is whe purchased new, follow steps 5 - 7 to attach to tool.

- Place extension-collet (8) on a flat work surface hex side up.
- Place cap (7) on extension-collet (8). Note direction from exploded view.

- Place spring (6) on top of cap (7). Insert follower (5) thru spring (6) and into cap (7) and extension-collet (8). Place jaw set (4) on top of follower (5).

- Insert pintail tube (9) into i.d. of piston on tool. (Only for 5/32" ø). Note direction from exploded view. Slide collet (3) over assembled parts and thread collet (3) to extension-collet (8). Snug tighten assembled parts using 9/16" wrench on collet (3) and 1/4" hex key in rear on extension-collet (8)

- Thread assembled collet (3) and extension-collet (8) onto piston assy on tool and snug with 9/16" wrench on collet (3) and hex key into rear of piston of tool.

- Slide anvil holder assy (2) over assembled collet (3) and extension-collet (8).

- Slide retaining nut stop and retaining nut from tool over anvil holder assy (2) and tighten nose to tool.

DISASSEMBLY:

Reverse assembly instructions.

SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY

*Remove 200506-6 Pintail Tube for 1/4" diameter rivets.
**Note position of flare

10/08 Rev. 10/25



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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 5/32", 3/16" & *1/4" Ø		EN6122 & UAB130-EU EN6127 & UAB6127-EU EN6128 & UAB100-EU EN6129 & UABP-EU MAXIBOLT® PLUS	GB722
			Alternate Tools: GB752 & GB2480(A)
Ref. No.	Qty.	Description	UAB568-713-61
1	1	Nose Tip	10196
2	1	Anvil Holder Assembly	10942-8
3	1	Collet	20845
4	1	Jaw Set	35681
5	1	Follower	40811-3
6	1	Spring	405539
7	1	Cap	40810
8	1	Extension-Collet	70822
*9	1	Pintail Tube	200506-6

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. MAXIBOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS.