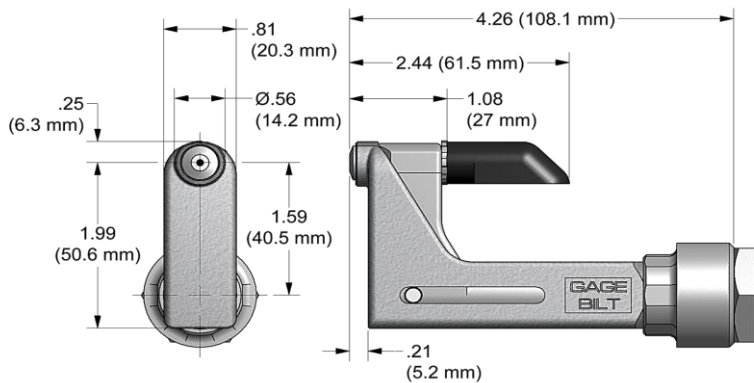


NOSE ASSEMBLY DATA SHEET



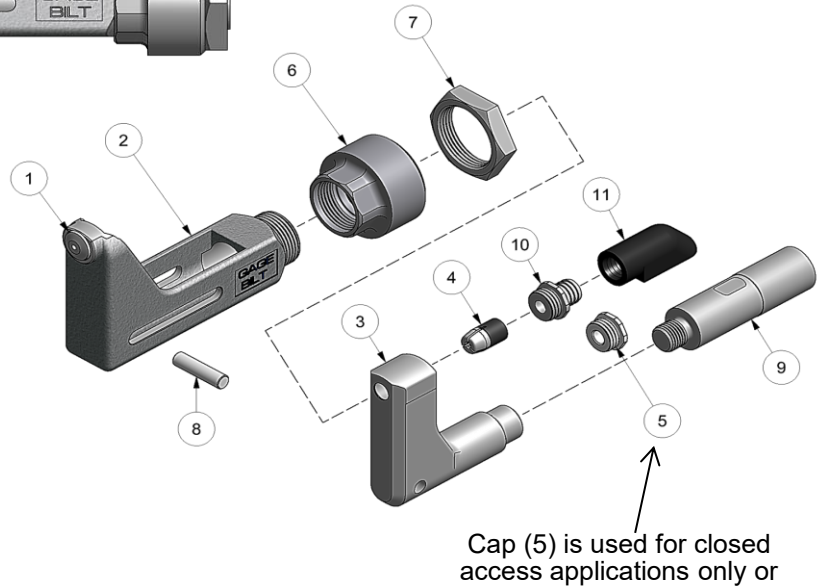
CAUTION:

Do not operate if pintail deflector is removed.
Pintail may eject forcibly.
SEVERE PERSONAL INJURY MAY RESULT.

Attachment:

Apply blue Loctite® 242 to anvil adapter (6) and adapter-collet (9) threads. Screw jam nut (70336) on nose fitting of tool at least 3/4". Screw nose assembly onto nose fitting of tool until it stops, then back off until nose is in desired position. (Warning: Do not back off nose assembly more than one complete turn). Lock jam nut (70336) against adapter (70344).

WARNING:
KEEP FINGERS AND HANDS AWAY
FROM NOSE ASSEMBLY DURING
OPERATION TO PREVENT SEVERE



10/17 REV 10/25



*USE ADAPTER 745751 & DO NOT USE # (7) JAM NUT 70336.

GAGE BILT
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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 3/32" Ø		NUT PLATE RIVETS MS20600 SERIES CCR224/264/274 MS/9SP/PT BACR15CC/CF/DA/DR	GB751
			Alternate Tools: GB752, GB713, GB2480(A) & *GB745
Ref. No.	Qty.	Description	3C-751A-430S
1	1	Anvil Insert	13002
2	1	Anvil & Holder Assembly (Inc. #1)	13013
3	1	Collet	20915
4	1	Super-Grip Jaw Assembly	30314-S2
5	1	Cap	60428
6	1	Anvil Adapter	70344
7	1	Jam Nut	70336
8	1	Pin	70468
9	1	Adapter-Collet	70332
10	1	Barbed Retainer	60440
11	1	Deflector	61107

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