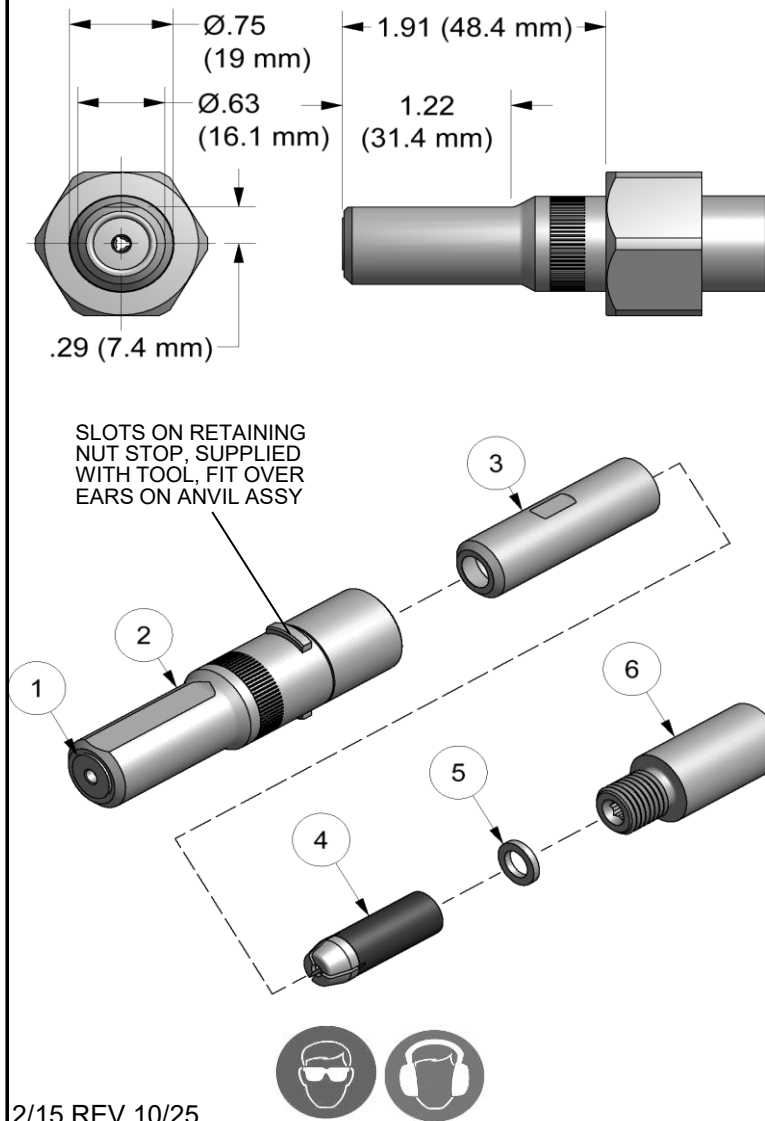


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (6) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
 - Insert super grip jaw assy (4) into rear of collet (3). Place spacer (5) on rear of super grip jaw assy (4).
 - Thread collet (3) to extension-collet (6) using hex key in front of collet-extension (6) and flats provided on collet (3).
 - Thread assembled collet (3) and extension-collet (6) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

2/15 REV 10/25

GAGE BILT
MADE in USA

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Type:		Fasteners:	Recommended Tool: GB751
Non Self-Releasing 1/8" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXI-BOLT®, BACB30YY, YU, & YT, CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH DRIVE WASHER	Alternate Tools: GB722 & GB2480(A)
Ref. No.	Qty.	Description	UBB04-752C-20
1	1	Anvil-Driver	15598
2	1	Anvil & Holder Assembly	11195
3	1	Collet	20727
4	1	Super-Grip Jaw Assembly	30425-S
5	1	Spacer	40465
6	1	Extension-Collet	70550

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