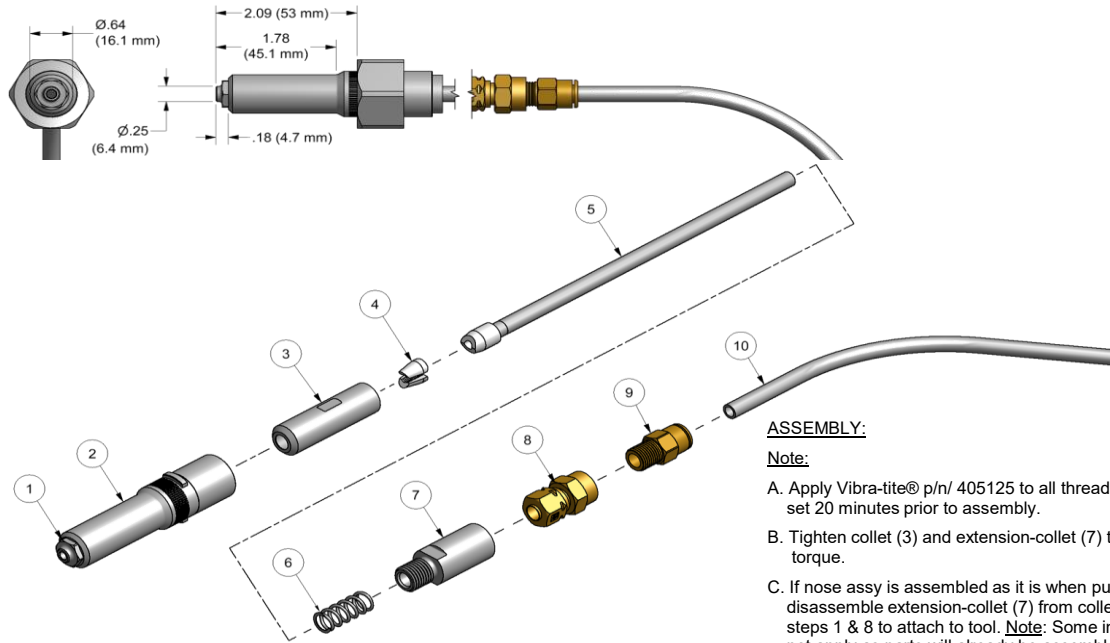


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Note:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (7) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, disassemble extension-collet (7) from collet (3) and follow steps 1 & 8 to attach to tool. Note: Some instructions may not apply as parts will already be assembled.
- Thread extension-collet (7) onto head piston on tool. Secure by inserting a 1/4" hex wrench into the back of the head cylinder and into the rear of the head piston. Using a 1/2" open end wrench tighten securely using flats provided.
 - Drop the jaws (4) into the collet (3) and insert the follower assy (5) behind the jaws (4). (See exploded view).
 - Slide spring (6) on the follower assy (5) and attach the collet (3) to the extension-collet (7) using wrench flats provided.
 - Slide anvil holder assy (2) over assembled collet (3) and extension-collet (7).
 - Slide retaining nut (note: retaining nut stop not used in this assy) from tool over the anvil holder assy (2) and tighten.
 - Slide female connector (8) onto the follower assy (5) until it bottoms out then tighten.
 - Thread fitting (9) into the female connector (8) and tighten.
 - Insert evacuation tube (10) into the fitting (9) until it bottoms out.

DISASSEMBLY:



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GAGE BILT
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Type:			Fastener:	Recommended Tool GB752VT
Self-Releasing 3/16" Ø			CHERRYMAX® BACR15FR & FP M7885 / NAS9300	
Ref. No.	Qty.	Description	06MAX-752-23VT	
1	1	Anvil-Insert	10204-20	
2	1	Anvil Holder	17796	
3	1	Collet	20421	
4	1	Jaw Set	30617	
5	1	Follower Assembly	703415	
6	1	Spring	50826	
7	1	Extension-Collet	70550-2	
8	1	Female Connector	A-521	
9	1	Fitting	703642	
10	1	Evacuation Tube	703589	

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