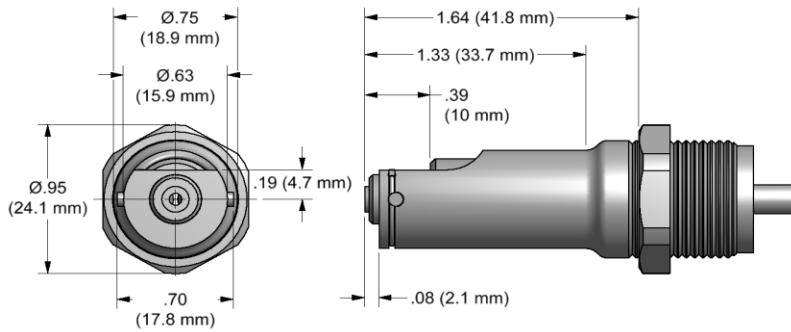


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

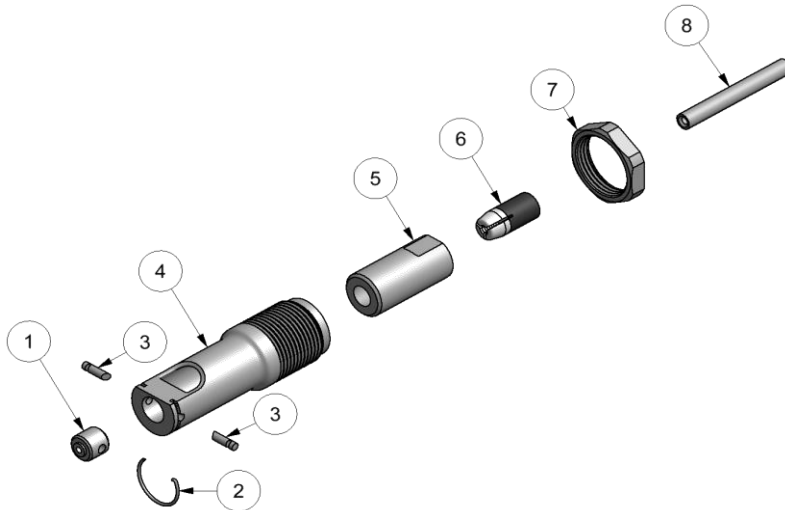
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- If nose assy is assembled as it is when purchased new, follow steps 2, 5 & 6 to attach to tool.

- Insert super grip jaw assy (6) into collet (5).
- Place spacer (8) into i.d. of piston on tool.
- Place anvil-insert (1) in anvil holder (4) aligning holes in anvil-insert (1) with holes in anvil holder (4). See exploded view for reference.
- Place ratchet pins (3) into the anvil holder (4) holes provided leaving enough room to install retaining ring (2) into groove on anvil holder (4) and into ratchet pin (3) groove. Squeeze ratchet pins (3) into anvil holder (4).
- Tighten assembled collet (5) to piston on tool using flats provided.
- Slide anvil holder (4) over assembled collet (5) and tighten locknut (7) to tool.

DISASSEMBLY:

Reverse assembly instructions.



12/24 REV 3/25



GAGE BILT

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Type: Single Action Non Self-Releasing			Fasteners: NUT PLATE RIVETS MS20600 SERIES CCR224/264/274 MS/9SP/PT BACR15CC/CF/DA/DR	Recommended Tool: GB101A-704
3/32" Ø				Alternate tool GB107A-704
Ref. No.	Qty.	Description	3C-101704-16	
1	1	Anvil Insert	10383	
2	1	Ratchet Pin Spring	50302	
3	2	Ratchet Pin	15504	
4	1	Anvil Holder	13461	
5	1	Collet	20334	
6	1	Super Grip Jaw Assembly	30314-S10	
7	1	Nut	70104	
8	1	Spacer	40337	

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.