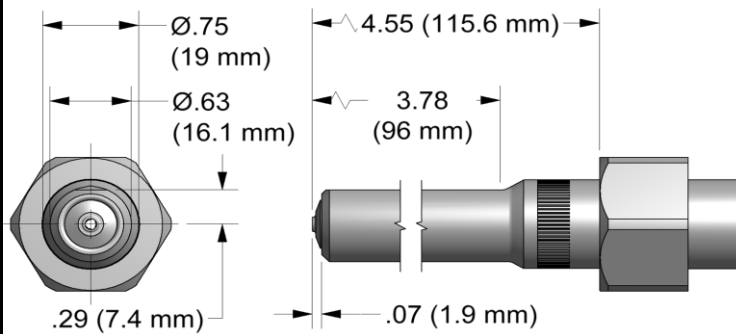
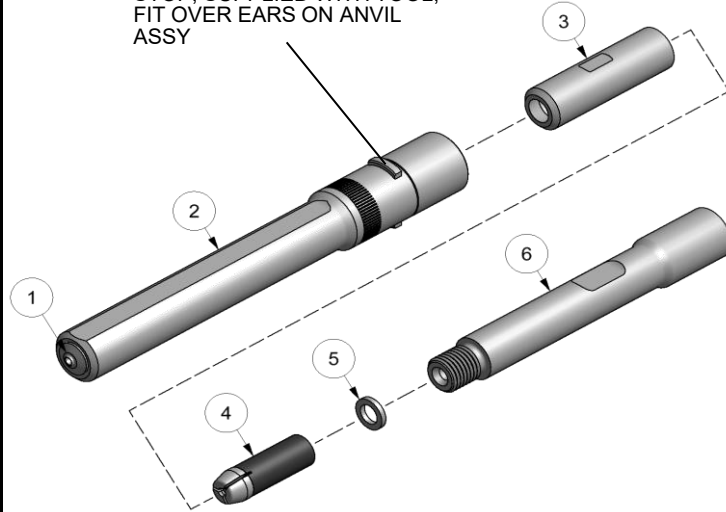


# NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



## ASSEMBLY:

### Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
  - Tighten collet (3) and extension-collet (6) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
  - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert super grip jaw assy (4) into rear of collet (3). Place spacer (5) on rear of super grip jaw assy (4).
  - Thread collet (3) to extension-collet (6) using flats provided.
  - Thread assembled collet (3) and extension-collet (6) onto piston of tool using flats provided and hex in rear of piston.
  - Slide anvil & holder assembly (2) over collet (3).
  - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

## DISASSEMBLY:

Reverse assembly instructions.

1/12 REV 10/25



\*Anvil Assembly consists of #1 and 35208 retainer

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| Type:                               |      | Fasteners:                                                                                     | Recommended Tool:<br><b>GB751</b>     |                       |
|-------------------------------------|------|------------------------------------------------------------------------------------------------|---------------------------------------|-----------------------|
| Non Self-Releasing<br>1/8" & 5/32"Ø |      | NAS1900 S & U SERIES<br>UNIMATIC® BLIND RIVET<br>(SINGLE ACTION)<br>WITH OR W/OUT DRIVE WASHER | Alternate Tools:<br>GB722 & GB2480(A) |                       |
| Ref. No.                            | Qty. | Description                                                                                    | <b>SMLS04-752C-45</b>                 | <b>SMLS05-752C-45</b> |
| 1                                   | 1    | Anvil-Driving                                                                                  | 10485                                 | 15596                 |
| 2                                   | 1    | Anvil & Holder Assembly                                                                        | 17753                                 | 17754                 |
| 3                                   | 1    | Collet                                                                                         | 20727                                 | 20727                 |
| 4                                   | 1    | Super-Grip Jaw Assembly                                                                        | 30425-S                               | 30545-CS              |
| 5                                   | 1    | Spacer                                                                                         | 40465                                 | 70572                 |
| 6                                   | 1    | Extension-Collet                                                                               | 70551                                 | 70551                 |

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