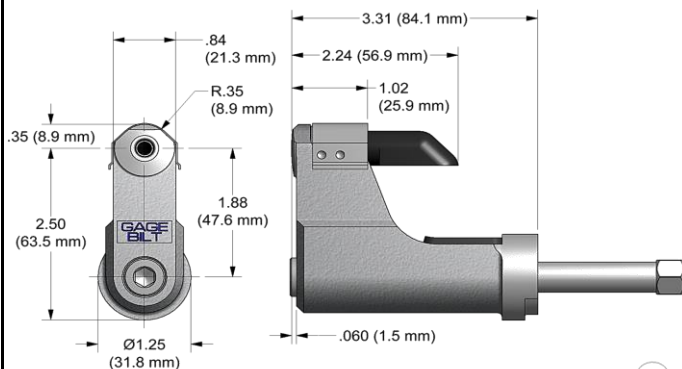
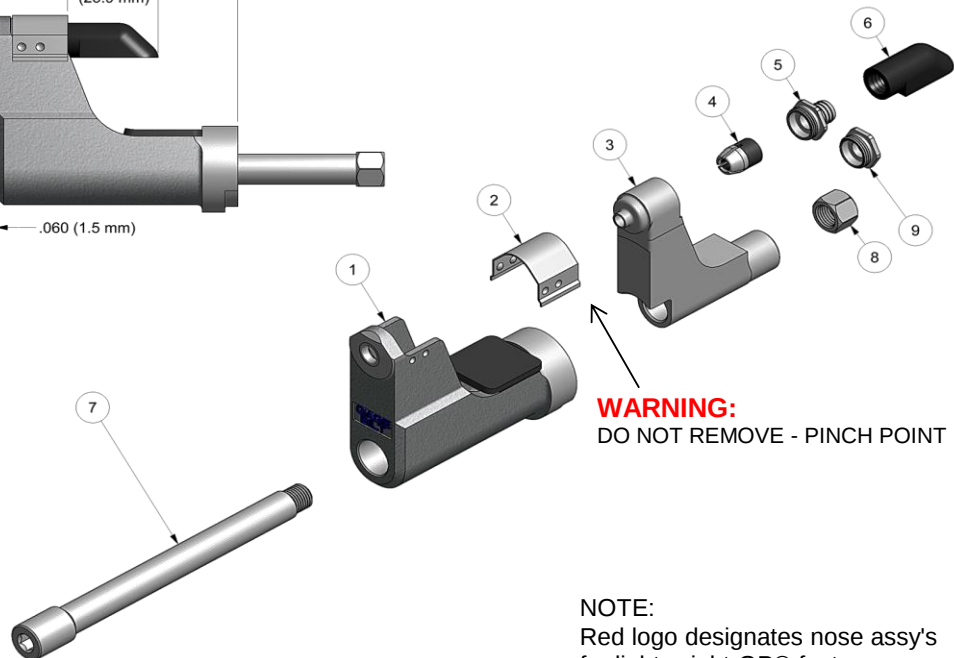


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!



NOTE:
Red logo designates nose assy's for lightweight GP® fasteners.

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Thread nose assy to tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar.
6. Connect tool to power source. Cycle the tool to rear position. While holding actuator down, disconnect tool from power source.
7. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on drawbar. Replace screw and stop on tool.
8. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



1/11 REV. 6/18

*Use Adapter No. 751204.

**Use Adapter No. 353204.

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions@gagebilt.com / www.gagebilt.com

Type:		Fasteners:		Recommended Tool: GB204(A)	
Non Self-Releasing 4mm, 5mm & 6mm Ø		MLGP® Lockbolt		Alternate Tools: *GB731 & **GB745	
Ref. No.	Qty.	Description	MLGP4-204C-340S	MLGP5-204C-340S	MLGP6-204C-340S
1	1	Anvil Assy (Incl. 61109 Guard-Rubber)	10462	15556	16651
2	1	Guard	60426	60426	60426
3	1	Collet	20412	20673	20677
4	1	Super-Grip Jaw Assy	30543-S9	30654-S9	30862-S5
5	1	Barbed Retainer	70569	70569	70569
6	1	Deflector	61107	61107	61107
7	1	Drawbar	71117	71117	71117
8	1	Nut	71114	71114	71114
9	1	Cap	70571	70571	70571