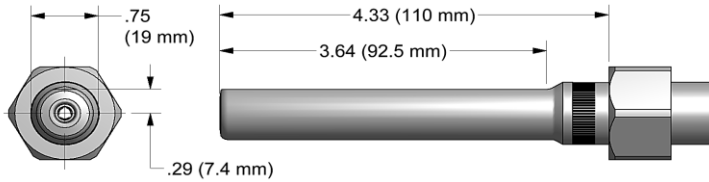


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

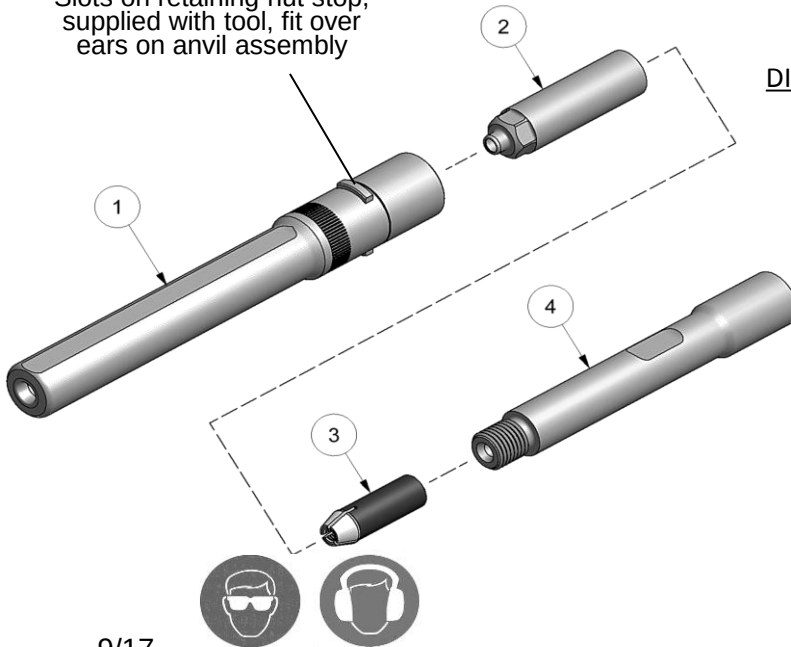
Note: If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

1. Insert super grip jaw assy (3) into rear of collet (2). (Note direction in exploded view).
2. Thread collet (2) to extension-collet (4) using flats provided .
3. Thread assembled collet (2) and extension-collet (4) onto piston of tool using flats provided and hex in rear of piston.
4. Slide anvil & holder assy (1) over collet (2).
5. Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

Slots on retaining nut stop, supplied with tool, fit over ears on anvil assembly



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GAGE BILT

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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 5/32" Ø		NAS Shear Pull Type Lockbolts, C6L® and GP® Lockbolts	GB731
			Alternate Tools: GB730 & GB2480(A)
Ref. No.	Qty.	Description	NASS05-2480-45
1	1	Anvil Assy	10584
2	1	Collet	20414
3	1	Super-Grip Jaw Assy	30542-S
4	1	Extension-Collet	70551