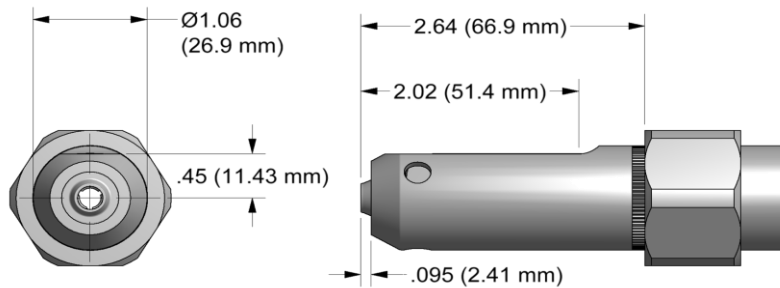
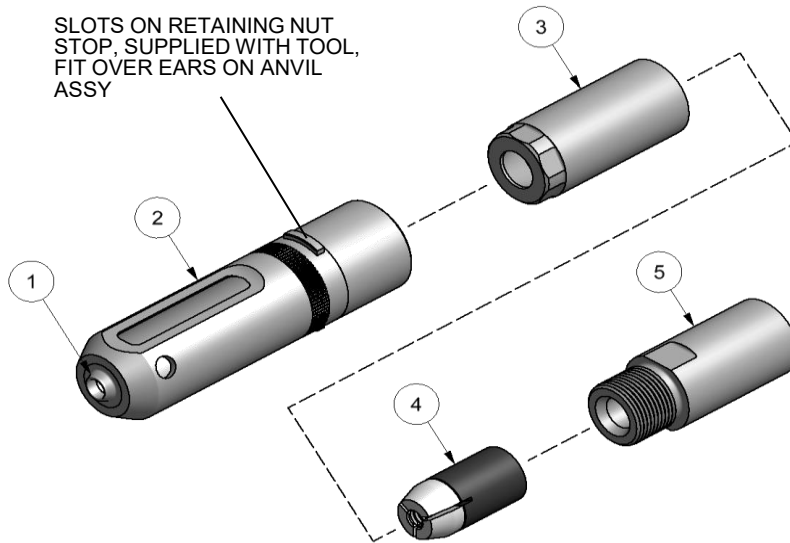


# NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



## ASSEMBLY:

### Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (5) to 80-100 IN-LB. torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
  - Drop super grip jaw assy (4) into collet (3). (Note direction in exploded view).
  - Thread collet (3) to extension-collet (5). Snug tighten assembled parts using 13/16" wrench on flats on collet (3) and on extension-collet (5).
  - Thread assembled collet (3) and extension-collet (5) to piston on tool. Snug tighten assembled parts using 13/16" wrench on extension-collet (5) and hex key in rear of piston on tool.
  - Slide anvil assy (2) over assembled collet (3) and extension-collet (5).
  - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

## DISASSEMBLY:

Reverse assembly instructions.

10/06 Rev. 10/25



**GAGE BILT**  
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| Type:                              |      | Fasteners:                                                                                                                                                                       | Recommended Tools:<br>GB756   |             |
|------------------------------------|------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------|-------------|
| Non Self-Releasing<br>5/16 & 3/8 Ø |      | MS90353S & U / MS90354S & U<br>MS21140S & U / MS21141S & U<br>MAXIBOLT®, BACB30YY, YU, & YT<br>CR7000 SERIES<br><b>BLIND BOLT (SINGLE ACTION)<br/>WITH OR W/OUT DRIVE WASHER</b> | Alternate Tools:<br>GB2581(A) |             |
|                                    |      |                                                                                                                                                                                  |                               |             |
| Ref. No.                           | Qty. | Description                                                                                                                                                                      | SB10-756-28                   | SB12-756-28 |
| 1                                  | 1    | Anvil - Driving                                                                                                                                                                  | 11054                         | 11240       |
| 2                                  | 1    | Anvil & Holder Assembly (Incl. #1)                                                                                                                                               | 11160-1                       | 11161-1     |
| 3                                  | 1    | Collet                                                                                                                                                                           | 21103                         | 21103       |
| 4                                  | 1    | Super-Grip Jaw Assembly                                                                                                                                                          | 31029-S2                      | 31224-S2    |
| 5                                  | 1    | Extension-Collet                                                                                                                                                                 | 71219                         | 71219       |

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