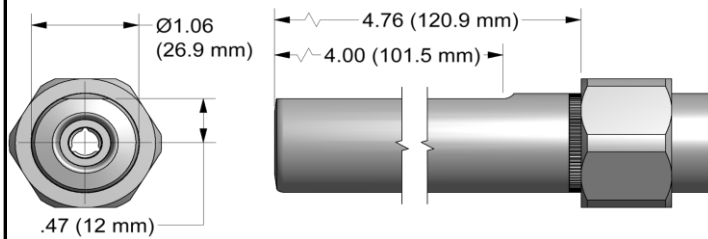
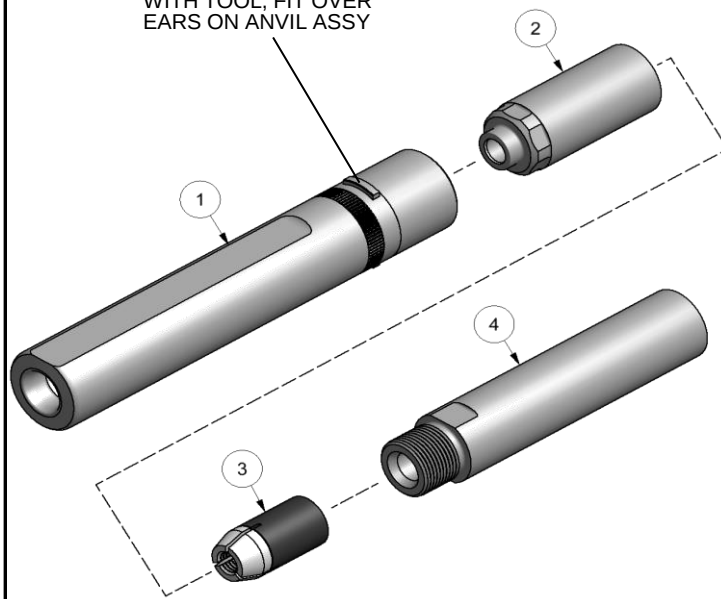


# NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



## ASSEMBLY:

### Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
  - Tighten collet (2) and extension-collet (4) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
  - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert super grip jaw assy (3) into rear of collet (2).
  - Thread collet (2) to extension-collet (4) using flats provided.
  - Thread assembled collet (2) and extension-collet (4) onto piston of tool using flats provided and hex in rear of piston.
  - Slide anvil (1) over collet (2).
  - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view).

## DISASSEMBLY:

Reverse assembly instructions.

\*\* Repair Only

REV 5/25

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|                             |      |                         |                  |                                |
|-----------------------------|------|-------------------------|------------------|--------------------------------|
| Type:                       |      | Fastener:               |                  | Recommended Tool:<br>GB2581(A) |
| Non Self-Releasing<br>3/8 Ø |      | BOM®                    |                  |                                |
| Ref.<br>No.                 | Qty. | Description             | ** BOM12-756A-48 |                                |
| 1                           | 1    | Anvil                   | 11238            |                                |
| 2                           | 1    | Collet                  | 21247            |                                |
| 3                           | 1    | Super Grip Jaw Assembly | 31028-CS         |                                |
| 4                           | 1    | Extension-Collet        | 71220            |                                |

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