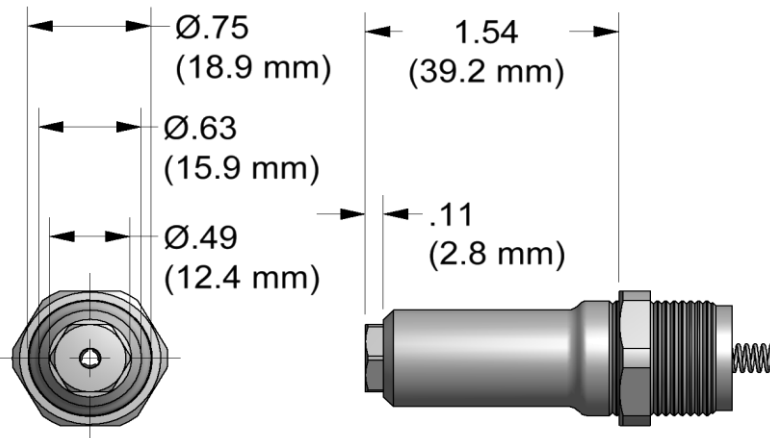


NOSE ASSEMBLY DATA SHEET



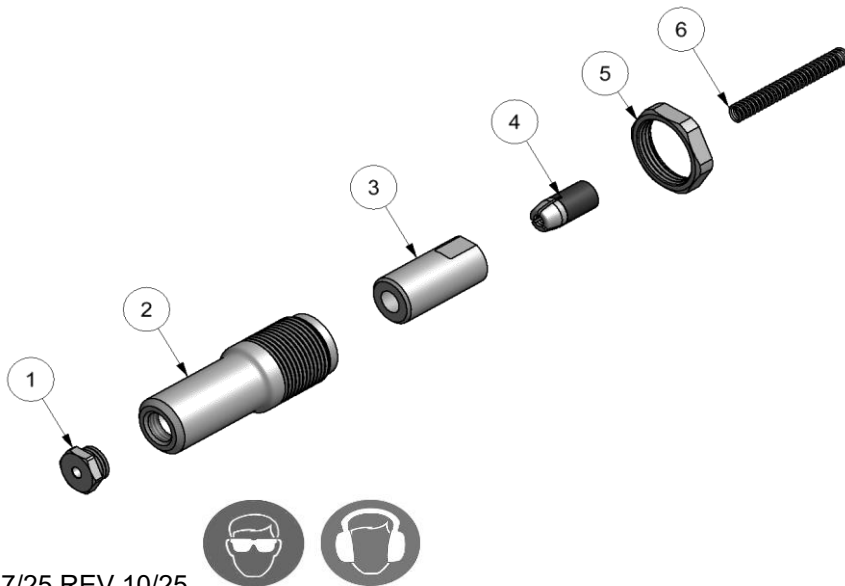
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert spring (6) into i.d. of piston on tool.
 - Insert super grip jaw assy (4) into rear of collet (3).
 - Thread collet (3) to piston on tool and tighten using flats provided and hex in rear of piston.
 - Slide anvil holder (2) with locknut (5) attached over collet (3) and thread into head cylinder on tool until it stops..
 - Tighten locknut (5) to tool.

DISASSEMBLY:

Reverse assembly instructions.



7/25 REV 10/25

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Type: Single Action Non Self-Releasing		Fasteners: NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH DRIVE WASHER	Recommended Tool: GB704
5/32" Ø			
Ref. No.	Qty.	Description	UBR05-704A-16
1	1	Anvil Insert	12322-1
2	1	Anvil Holder	13496
3	1	Collet	20334
4	1	Super Grip Jaw Assembly	30529-S1
5	1	Locknut	70104
6	1	Spring	A-1495

UNIMATIC® IS A REGISTERED TRADEMARK OF HOWMET AEROSPACE. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.