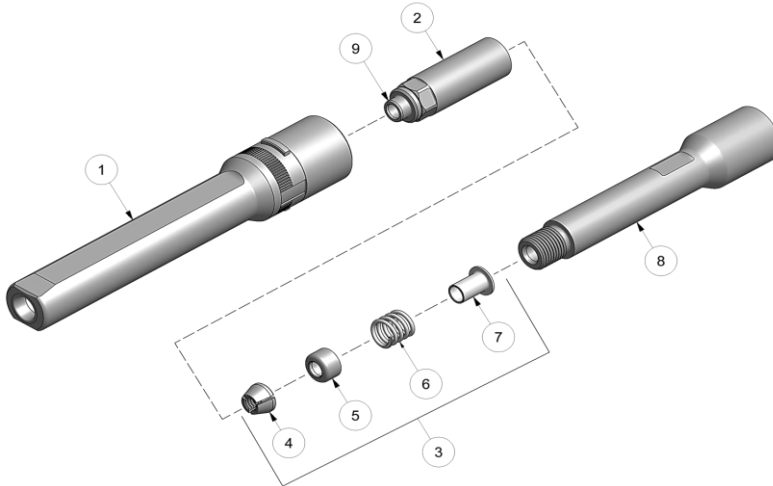
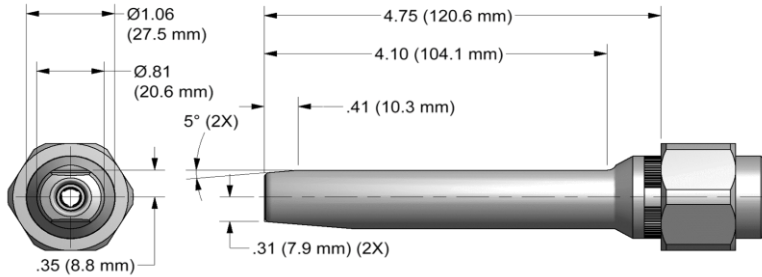


NOSE ASSEMBLY DATA SHEET



2/15 REV 3/25

ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet assy (2) and extension-collet (8) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Place extension-collet (8) on a flat surface with threads facing upward. Place sleeve (7) on top of extension-collet (8) then slide spring (6) over sleeve (7). Place follower (5) on top of spring (6) and jaw set (4) on top of follower (5). (Note directions in exploded view).
 - Carefully slide collet assy (2) over assembled parts and thread collet assy (2) to extension-collet (8). Snug tighten parts using 9/16" wrench on collet assy (2) and on extension-collet (8).
 - Thread assembled collet assy (2) and extension-collet (4) onto piston assy on tool and snug with 9/16" wrench on collet assy (2) and hex key into rear of piston of tool.
 - Slide anvil assy (1) over assembled collet assy (2) and extension-collet (4).
 - Slide retaining nut over anvil and tighten to tool. (Note: Do not use retaining nut stop for self releasing nose assy's).

DISASSEMBLY:

Reverse assembly instructions.

Anvil Assembly includes 35308 retainer.

GAGE BILT
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Type:		Fastener:		Recommended Tool:
Self-Releasing 1/4" Ø		NAS Shear and Tension Pull Type Lockbolts, C6L® and GP® Lockbolts		GB745
				Alternate Tools: GB2581(A)
Ref. No.	Qty.	Description		NAS08-353-48CN
1	1	Anvil Assembly		18812
2	1	Collet Assembly		20897
2A	----	(Includes #9)		----
3	1	Jaw Assembly		30858-F
3A	----	(Includes #4-7)		----
4	1	Jaw Set		30858
5	1	Follower		40883
6	1	Spring		50804
7	1	Sleeve		60825
8	1	Extension-Collet		70837
9	1	Release & Ejector		80813