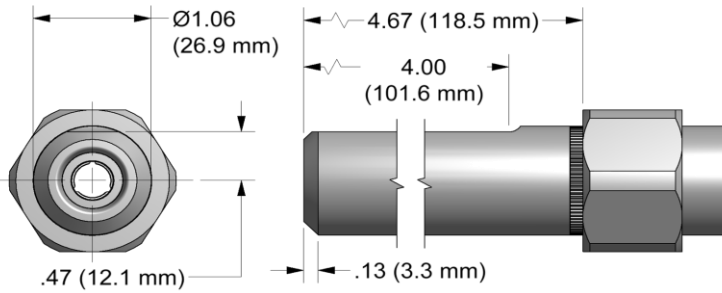
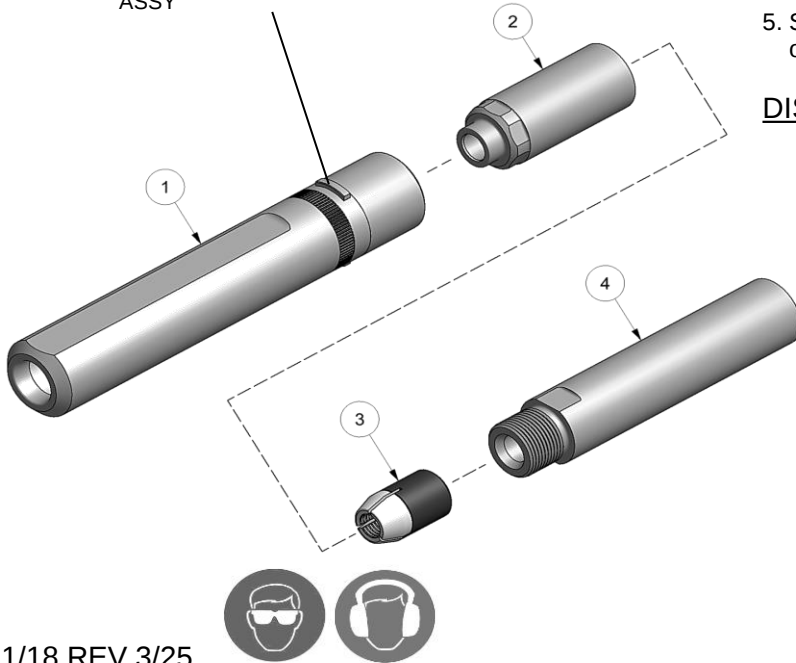


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (2) and extension-collet (4) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

- Insert super grip jaw assy (3) into rear of collet (2).
- Thread collet (2) to extension-collet (4) using flats provided.
- Thread assembled collet (2) and extension-collet (4) onto piston of tool using flats provided and hex in rear of piston.
- Slide anvil assembly (1) over collet (2).
- Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

1/18 REV 3/25

*Anvil Assembly includes 35308 retainer.

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Type:		Fasteners:	Recommended Tool: GB756
Non Self-Releasing 3/8 Ø		NAS Shear and NAS Tension Pull Type Lockbolts, C6L® & GP® lockbolts	Alternate Tools: GB2581(A)
Ref. No.	Qty.	Description	NAS12-756-48
1	1	*Anvil Assembly	11222
2	1	Collet	21224
3	1	Super-Grip Jaw Assembly	31226-S
4	1	Extension-Collet	71220